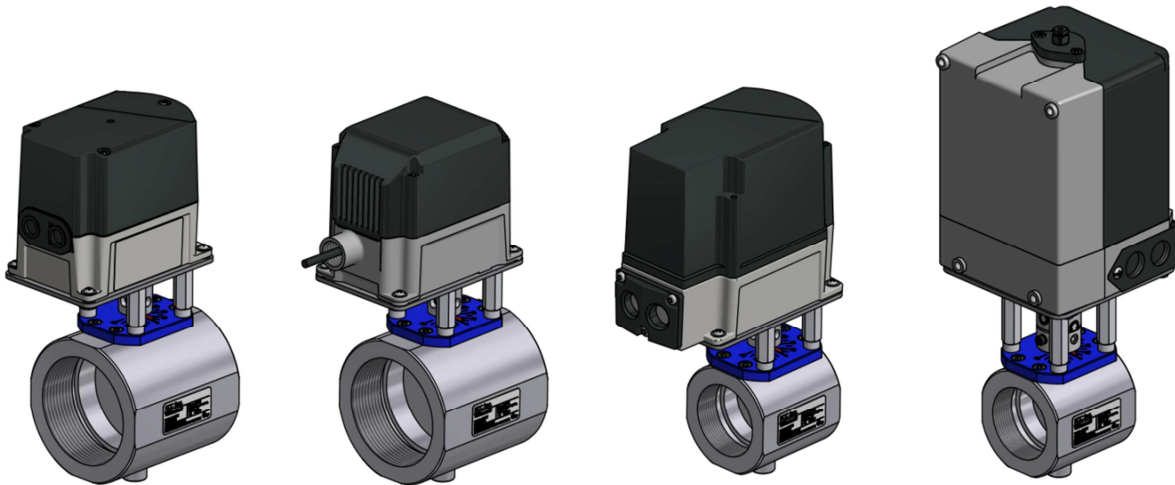


VA Series

VA... Valve Actuator Assemblies with VRG Butterfly Valves



Description

VA... valve actuator assemblies include a Siemens SQM... actuator reliably mounted to a VRG... butterfly valve to control the flow of biogas.

Features

- Precision machined components enable the use of a solid shaft coupling
- Shaft coupling provides a positive connection between the valve and actuator without actuator or valve shaft damage
- Modular design enables field actuator clocking in 90° increments

Application

VA... valve actuator assemblies mount an SQM33, SQM40, SQM45, or SQM50 actuator to a VRG... butterfly valve. The VRG... valve and SQM... actuator are rigidly mounted with Siemens engineered brackets and couplings to ensure precise shaft alignment. VRG technical instructions (CVLV-3000) provide sizing and additional valve information.

Product Part Numbers (continued)

The following chart provides VA... valve actuator assembly part number identification including an SQM50 actuator. All VA... assemblies with an SQM5... actuator and a VRG... butterfly valve include the AGA55.5 NEMA 4 kit. Technical instructions for SQM50 (155-517) actuators are available at www.scccombustion.com.

	VA	50	.4	Z	3	-	N	F	B	-	200
Valve Actuator Assembly											
Actuator											
50 = SQM50											
Torque / Timing											
2 = 8 sec with 90 in-lb (90° stroke)											
3 = 12 sec with 140 in-lb (90° stroke)											
4 = 25 sec with 140 in-lb (90° stroke)											
Control Board											
Blank = AGA56.41A... (4-20 mA input)											
A = AGA56.1A97 (position proportional control)											
H = AGA56.42A... (0-135 Ω input)											
K = AGA56.43A... (0-10 Vdc input)											
Z = AGA56.9... (all inputs/outputs)											
Potentiometer											
Blank = ASZ12.30 (1000Ω, 90°) on "G", "H", "K", or "Z" board; none on "A" board											
3 = ASZ12.30 (1000Ω, 90°) on "A" board only											
7 = ASZ22.30 (1000Ω/1000Ω, 90°)											
Voltage											
Blank = 120 Vac											
(220) = 220 Vac											
Pipe Thread											
N = NPT											
R = Rp											
Port Size											
F = Full Port											
M = Medium Port											
R = Reduced Port											
Valve Type											
B = VRG valve											
Pipe Size											
(mm) (inches)											
050 = 1/2" → Full Port only											
075 = 3/4" → Full Port only											
100 = 1" → Full Port & Medium Port											
125 = 1-1/4" → Full Port & Medium Port											
150 = 1-1/2"											
200 = 2"											
250 = 2-1/2"											
300 = 3"											
400 = 4" → NPT only											

Actuator Mounting Instructions

In some cases, the actuator may need to be removed from the valve temporarily during piping. Additionally, the actuator and bracket can be rotated relative to the valve for wiring purposes. The instructions below and the exploded views in Figures 1 and 2 are a guide to proper disassembly and reassembly of a VA... valve actuator assembly with a VRG... butterfly valve.

SQM33/40/45 Actuators

Disassembly

1. Start with the valve at the closed / 0° position.
2. Remove the (4) #8 pan head screws (#2 phillips drive) and associated washers that fasten the actuator to the large bracket.
3. Loosen the (2) M4 socket cap screws (3mm hex drive) that fasten the small bracket to the coupling.
4. Pull back on the small bracket and lift the actuator off of the large bracket and out of the coupling.
5. Remove the (4) M6 flat head socket cap screws (4mm hex drive) from the large bracket and lift the bracket off of the 1/2" hex standoffs.
6. **If more clearance is needed for piping**, remove the (4) 1/2" hex standoffs using a crescent wrench. Also, remove the M4 socket cap screw (3mm hex drive) and lock washer fastening the coupling to the valve shaft, and lift the coupling off of the valve. **If the actuator is being rotated relative to the valve for wiring purposes**, remove the M4 socket cap screw (3mm hex drive) and lock washer fastening the coupling to the valve shaft, and lift the coupling off of the valve.

Reassembly

7. **If the (4) 1/2" hex standoffs were removed in step 6**, thread them back into the threaded holes on top of the valve and tighten with a crescent wrench. **If the coupling was removed in step 6**, slide the coupling back over the valve shaft. Insert the M4 socket cap screw and lock washer through the coupling and valve shaft so that the coupling is in the desired position of the (4) clockable positions. The valve should still be at the closed / 0° position.
8. Fasten the large bracket back onto the standoffs with the (4) M6 flat head socket cap screws (4mm hex drive) so that the overhanging section of the large bracket is on the opposite side of the coupling as the small bracket.
9. Insert a small flat head screwdriver into the keyhole (see Figure 1) between the thrust band, and with the other hand, grab the actuator and push it into the coupling until the actuator shaft clears the small bracket. Remove the screwdriver from the keyhole.
10. Press down on the actuator until it bottoms out on the large bracket.
11. Fasten the actuator to the large bracket with the (4) #8 pan head screws (#2 phillips drive) and associated washers. Then, tighten the (2) M4 socket cap screws (3mm hex drive) to secure the small bracket to the flat of the D-shaft.

Actuator Mounting Instructions (continued)

SQM50 Actuators

Disassembly

1. Start with the valve at the closed / 0° position.
2. Using a 10mm open end wrench (or crescent wrench), remove the (4) M6 hex head cap screws and lock washers that fasten the actuator to the bracket.
3. Loosen the #12 socket cap screw (5/32" hex drive) that clamps the actuator into the top hub of the coupling.
4. Pull the actuator off of the bracket and out of the coupling.
5. Remove the (4) M6 flat head socket cap screws (4mm hex drive) from the bracket and lift the bracket off of the 1/2" hex standoffs.
6. **If more clearance is needed for piping**, remove the (4) 1/2" hex standoffs using a crescent wrench. Also, remove the M4 socket cap screw (3mm hex drive) and lock washer fastening the coupling to the valve shaft, and lift the coupling off of the valve.

Reassembly

7. **If the (4) 1/2" hex standoffs were removed in step 6**, thread them back into the threaded holes on top of the valve and tighten with a crescent wrench.
8. Fasten the bracket back onto the standoffs with the (4) M6 flat head socket cap screws (4mm hex drive) in the desired position of the (4) clockable positions.
9. Using a 10mm open end wrench (or crescent wrench), fasten the actuator to the large bracket with the (4) M6 hex head cap screws and lock washers.
10. Tighten the #12 socket cap screw (5/32" hex drive) to clamp the top coupling hub around the actuator shaft.

Dimensions

Dimensions in inches; millimeters in brackets

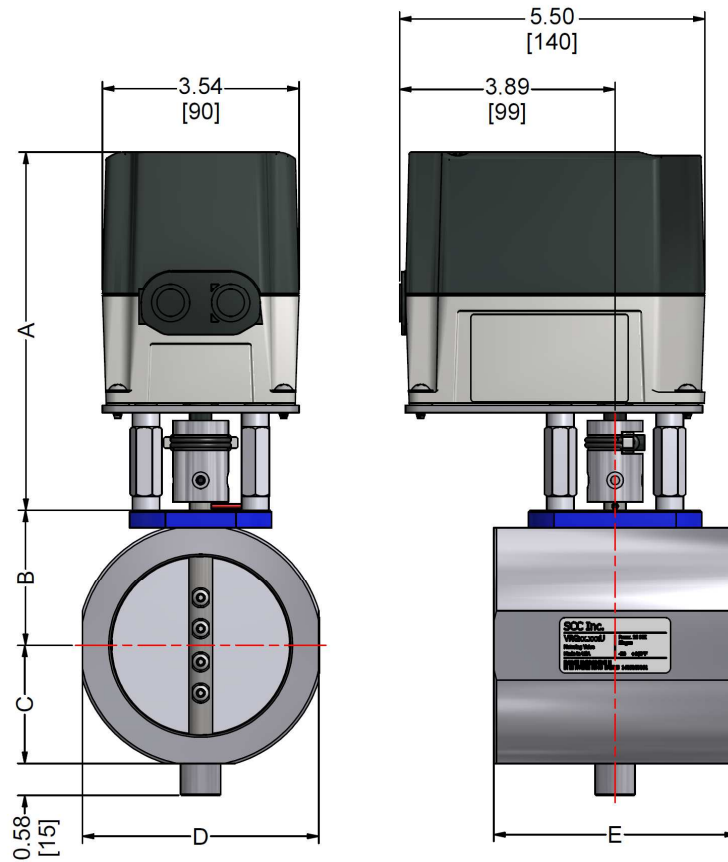


Table 1: VA33..., VA40..., and VA45... Dimensions

Actuator	A	Assembly Part Number Suffix	B	C	D	E
SQM45...	6.45 [164]	050	1.35 [34]	1.04 [26]	2.08 [53]	3.25 [83]
		075	1.35 [34]	1.04 [26]	2.08 [53]	3.25 [83]
		100	1.35 [34]	1.04 [26]	2.08 [53]	3.25 [83]
SQM33...	6.44 [164]	125	1.53 [39]	1.22 [31]	2.44 [62]	3.25 [83]
		150	1.63 [41]	1.31 [33]	2.63 [67]	3.25 [83]
		200	1.87 [47]	1.55 [39]	3.11 [79]	3.25 [83]
SQM40...	7.75 [197]	250	2.18 [55]	1.87 [47]	3.74 [95]	4.38 [111]
		300	2.44 [62]	2.13 [54]	4.26 [108]	4.38 [111]
		400	2.96 [75]	2.64 [67]	5.28 [134]	5.00 [127]

Dimensions (continued)

Dimensions in inches; millimeters in brackets

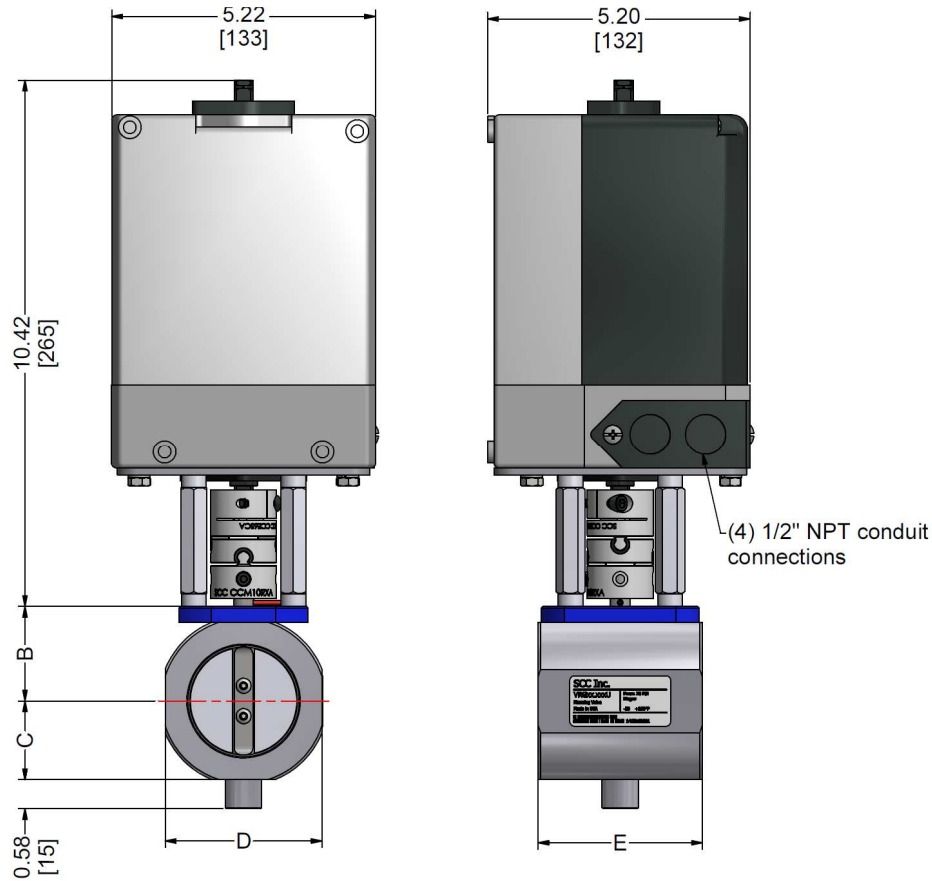


Table 2: VA50... Dimensions

Assembly Part Number Suffix	B	C	D	E
050	1.35 [34]	1.04 [26]	2.08 [53]	3.25 [83]
075	1.35 [34]	1.04 [26]	2.08 [53]	3.25 [83]
100	1.35 [34]	1.04 [26]	2.08 [53]	3.25 [83]
125	1.53 [39]	1.22 [31]	2.44 [62]	3.25 [83]
150	1.63 [41]	1.31 [33]	2.63 [67]	3.25 [83]
200	1.87 [47]	1.55 [39]	3.11 [79]	3.25 [83]
250	2.18 [55]	1.87 [47]	3.74 [95]	4.38 [111]
300	2.44 [62]	2.13 [54]	4.26 [108]	4.38 [111]
400	2.96 [75]	2.64 [67]	5.28 [134]	5.00 [127]

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