



## Burner controls

## LME7...

The burner control LME7... is a microprocessor-based unit with matching system components for the control and supervision of forced draft burners of medium to high capacity.

The LME7... and this Data Sheet are intended for use by OEMs which integrate the LME7... in their products.

### Use

LME7... are used for the startup and supervision of multistage or modulating forced draft burners and atmospheric gas burners in intermittent operation

The fuel-air ratio can be set either via an air damper actuator - acting on mechanical or pneumatic ratio control - or via pulse width modulated fans and pneumatic ratio control.

The flame supervision supervised with ionization probe and with UV flame detector QRA2..., QRA4... or QRA10....

- Applications in accordance with EN 267: Gas burners for liquid fuels
- Applications in accordance with EN 676: Automatic forced draft burners for gaseous fuels
- Applications in accordance with EN 746-2: Industrial thermoprocessing equipment - Part 2: Safety requirements for combustion and fuel handling systems
- Type-tested and approved in accordance with DIN EN 298

### Notes



#### Caution!

All safety, warning and technical notes given in the Basic Documentation of the LME7... (P7105) also apply to this document! If not observed, there is a risk that safety functions will be impaired and that a risk of electric shock will exist!

## Features

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- Undervoltage detection
- Electrical remote reset facility
- Accurate control times thanks to digital signal handling
- Multicolor indication of fault status and operating state messages
- Air pressure supervision with function check of air pressure switch during start and operation
- Repetition limitation
- Controlled intermittent operation after max. 24 hours of continuous operation (can be parameterized via parameter 239) (depending on type of program module PME)
- BCI
- Unit parameter adjustable either via display or PC software ACS410
- Connection for program module PME...

Only LME71.../LME73...:

- Indication of program sequence

### **Integrated in the basic unit LME7... are:**

- Burner control
- BCI for connection a display or PC
- Lockout reset button (info button)
- 3 multi color signal lamp LED for operations and fault notifications
- Optional: Analog inputs for load controller DC 0...10 V, DC 0/4...20 mA, 0...135 Ω
- Interface for program module

Only LME71.../LME73...:

- Optional: 3 x 7 segment display for fault and state information's and parameter display
- Control for one actuator

## Supplementary documentation

Product type	Type of documentation	Documentation number
PME71.111	User Documentation	A7105.1
PME71.112	User Documentation	A7105.2
PME71.401	User Documentation	A7105.3
PME71.402	User Documentation	A7105.4
PME71.901	User Documentation	A7105.5
PME72.521 *)	User Documentation	A7105.11
PME72.541 *)	User Documentation	A7105.12
PME73.810	User Documentation	A7105.21
PME73.811	User Documentation	A7105.22
PME73.812	User Documentation	A7105.23
PME73.820	User Documentation	A7105.24
PME73.830	User Documentation	A7105.25
PME73.831	User Documentation	A7105.26
PME73.840	User Documentation	A7105.27
LME73.000 / PME73.840	User Documentation	A7105.28
LME	Environmental Product Declaration	E7105
LME	Product Overview	Q7101
LME7	Basic Documentation	P7105
PME	Environmental Product Declaration	E7105.1

\*) Only on request



**Applied directives:**

- Low-voltage directive 2014/35/EC
- Directives for gas-fired appliances 2009/142/EC
- Directive for pressure devices 97/23/EC and 2014/68/EC (2016-07-16)
- Electromagnetic compatibility EMC (immunity) \*) 2014/30/EC

\*) The compliance with EMC emission requirements must be checked after the burner control is installed in equipment

Compliance with the regulations of the applied directives is verified by the adherence to the following standards / regulations:

- Automatic burner control systems for burners and appliances burning gaseous or liquid fuels DIN EN 298
- Safety and control devices for gas burners and gas burning appliances DIN EN 13611
- Automatic electrical controls for household and similar use Part 2-5: Special requirements on automatic electric burner control and monitoring systems DIN EN 60730-2-5
- Safety and control devices for gas burners and gas burning appliances - Valve proving systems for automatic shut-off valves DIN EN 1643

**The relevant valid edition of the standards can be found in the declaration of conformity!**



**Note on DIN EN 60335-2-102**

Household and similar electrical appliances - Safety - Part 2-102: Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections. The electrical connections of the LME7 and the PME7 comply with the requirements of EN 60335-2-102.



EAC Conformity mark (Eurasian Conformity mark)



ISO 9001:2008  
ISO 14001:2004  
OHSAS 18001:2007



China RoHS  
Hazardous substances table:  
<http://www.siemens.com/download?A6V10883536>

Only AC 120 V versions



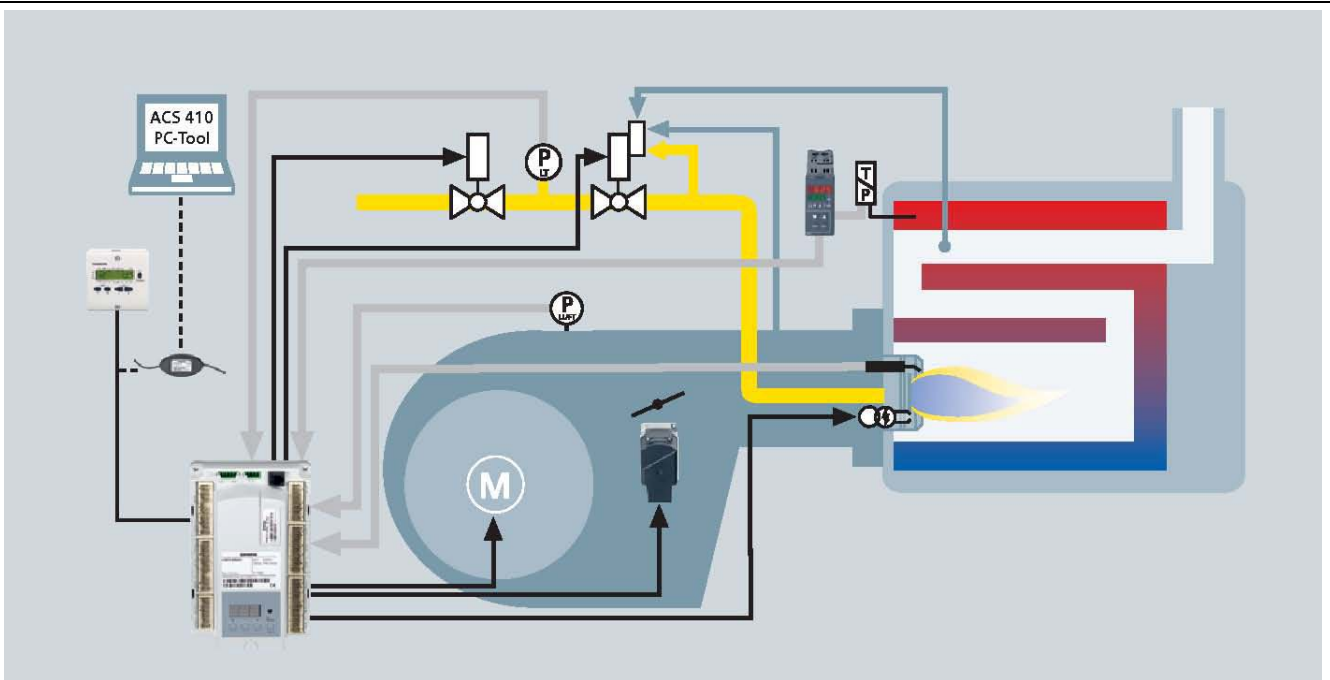
## Life cycle

The burner control LME7... has a designed lifetime\* of 250,000 burner startup cycles which, under normal operating conditions in heating mode, correspond to approx. 10 years of usage (starting from the production date given on the type field). This lifetime is based on the endurance tests in the standard EN 298. A summary of the conditions has been published by the European Control Manufacturers Association (Afecor) ([www.afecor.org](http://www.afecor.org)).

The designed lifetime is based on use of the burner controls according to the manufacturer's Data Sheet and Basic Documentation. After reaching the designed lifetime in terms of the number of burner startup cycles, or the respective time of usage, the burner control is to be replaced by authorized personnel.

\* The designed lifetime is not the warranty time specified in the Terms of Delivery

## System overview



The diagram shows the full scope of functions of the LME7... system. The correct functions are to be determined based on the respective execution/configuration.

## Type summary

### Burner control

#### LME7...

Parameterized burner control for the supervision of multistage or modulating oil/gas forced draft burners and atmospheric burners of medium to higher capacity, in intermittent operation. With controlled air damper control. See Basic Documentation P7105



Article no.	BPZ:LME71.000A1	BPZ:LME71.000A2	BPZ:LME72.000A2 *)	BPZ:LME73.000A1	BPZ:LME73.000A2
Type	LME71.000A1	LME71.000A2	LME72.000A2 *)	LME73.000A1	LME73.000A2
Mains voltage AC 120 V	●	--	--	●	--
Mains voltage AC 230 V	--	●	●	--	●
Gas pressure switch-min/POC	●	●	●	●	●
Pressure switch valve proving	●	●	●	●	●
Air pressure switch	●	●	●	●	●
Ionization probe	●	●	●	●	●
QRA2... / QRA4... / QRA10...	●	●	●	●	●
Load controller analog input signal (0...10 V, 4...20 mA, 0...135 Ω)	●	●	---	●	●
Load controller input 3-position step input/2-stage	●	●	●	●	●
Output actuator control	---	---	●	●	●
Input feedback for actuator with potentiometer 0...1 kΩ	---	---	---	●	●
Output PWM control	●	●	●	●	●
Onboard LED 7-segment display	●	●	---	●	●
BCI bus for AZL2...	●	●	●	●	●

\*) On request

**Accessories** (must be ordered separately)

**Program module**

**PME7...**

Program module for LME7...  
 With program sequences oil or gas burners for basic unit  
 LME7...  
 See Basic Documentation P7105



**PME7... with mains voltage AC 120 V**

Article no.	BPZ:PME71.111A1	BPZ:PME71.112A1	BPZ:PME71.401A1	BPZ:PME71.402A1	BPZ:PME71.901A1	BPZ:PME73.810A1	BPZ:PME73.811A1	BPZ:PME73.812A1	BPZ:PME73.820A1	BPZ:PME73.830A1	BPZ:PME73.831A1	BPZ:PME73.840A1
Type	PME71.111A1	PME71.112A1	PME71.401A1	PME71.402A1	PME71.901A1	PME73.810A1	PME73.811A1	PME73.812A1	PME73.820A1	PME73.830A1	PME73.831A1	PME73.840A1
Mains voltage AC 120 V	●	●	●	●	●	●	●	●	●	●	●	●
For use with LME71.000A...	●	●	●	●	●	--	--	--	--	--	--	--
For use with LME72.000A...	--	--	--	--	--	--	--	--	--	--	--	--
For use with LME73.000A...	--	--	--	--	--	●	●	●	●	●	●	●
Gas program forced draft burner	●	--	●	●	●	●	●	●	●	●	●	●
Gas program atmospheric burner	--	●	--	--	--	--	--	--	--	--	--	--
1-stage or 1-stage modulating	●	●	●	●	●	●	●	●	●	●	●	●
2-stage or 1-stage modulating	--	--	●	●	●	●	--	--	●	●	●	●
Pilot burner simultaneously/alternately	●	●	--	●	--	--	●	●	--	●	●	●
Modulating via actuator (pneumatic or mechanic gas-air ratio control)	--	--	--	--	--	●	●	●	●	●	●	●
Modulating via PWM fan (pneumatic or mechanic gas-air ratio control)	--	--	--	--	●	--	--	--	--	--	--	--
Fan speed control/control via analog signal/3-position step signal	--	--	--	--	●	--	--	--	--	--	--	--
Actuator control via analog signal/3-position step signal for actuator with potentiometer	--	--	--	--	--	●	●	●	--	●	●	--
3-position signal for actuator without potentiometer	--	--	--	--	--	--	--	--	●	--	●	●
Control sequence programmable time	●	●	●	●	●	●	●	●	●	●	●	●
POC	●	●	●	●	●	●	●	●	●	●	--	●
Valve proving	--	--	--	--	●	●	●	--	●	●	●	●
Input valve proving ON/Off	--	--	--	--	--	--	--	--	--	--	●	--

PME7... with mains voltage AC 230 V

Article no.	BPZ:PME71.111A2	BPZ:PME71.112A2	BPZ:PME71.401A2	BPZ:PME71.402A2	BPZ:PME71.901A2	BPZ:PME72.521A2 *)	BPZ:PME72.541A2 *)	BPZ:PME73.810A2	BPZ:PME73.811A2	BPZ:PME73.812A2	BPZ:PME73.820A2	BPZ:PME73.830A2	BPZ:PME73.831A2	BPZ:PME73.840A2
Type	PME71.111A2	PME71.112A2	PME71.401A2	PME71.402A2	PME71.901A2	PME72.521A2 *)	PME72.541A2 *)	PME73.810A2	PME73.811A2	PME73.812A2	PME73.820A2	PME73.830A2	PME73.831A2	PME73.840A2
Mains voltage AC 230 V	●	●	●	●	●	●	●	●	●	●	●	●	●	●
For use with LME71.000A...	●	●	●	●	●	--	--	--	--	--	--	--	--	--
For use with LME72.000A...	--	--	--	--	--	●	●	--	--	--	--	--	--	--
For use with LME73.000A...	--	--	--	--	--	--	--	●	●	●	●	●	●	●
Gas program forced draft burner	●	--	●	●	●	●	●	●	●	●	●	●	●	●
Gas program atmospheric burner	--	●	--	--	--	--	--	--	--	--	--	--	--	--
1-stage or 1-stage modulating	●	●	●	●	●	●	●	●	●	●	●	●	●	●
2-stage or 1-stage modulating	--	--	●	●	●	●	●	●	--	--	●	●	●	●
Pilot burner simultaneously/alternately	--	--	--	●	--	--	●	--	●	●	--	●	●	●
Modulating via actuator (pneumatic or mechanic gas-air ratio control)	--	--	--	--	--	●	●	●	●	●	●	●	●	●
Modulating via PWM fan (pneumatic or mechanic gas-air ratio control)	--	--	--	--	●	--	--	--	--	--	--	--	--	--
Fan speed control/control via analog signal/3-position step signal	--	--	--	--	●	--	--	--	--	--	--	--	--	--
Actuator control via analog signal/3-position step signal for actuator with potentiometer	--	--	--	--	--	--	--	●	●	●	--	●	●	--
3-position signal for actuator without potentiometer	--	--	--	--	--	●	●	--	--	--	●	--	●	●
Control sequence programmable time	●	●	●	●	●	--	--	●	●	●	●	●	●	●
POC	●	●	●	●	●	●	●	●	●	●	●	●	--	●
Valve proving	--	--	--	--	●	--	--	●	●	--	●	●	●	●
Input valve proving ON/Off	--	--	--	--	--	--	--	--	--	--	--	--	●	--

\*) Only on request



**Accessories** (must be ordered separately) (cont'd)

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**Display/operating units and accessories**

**AZL21.00x9**

Display and operating unit, detached, choice of mounting methods with LCD, 8-digit, 5 buttons, BCI for LME7..., degree of protection IP40.  
See Data Sheet N7542



**AZL23.00x9**

Display and operating unit, detached, choice of mounting methods with LCD, 8-digit, 5 buttons, BCI for LME7..., degree of protection IP54.  
See Data Sheet N7542



**Built-in in the LME7...**

3-colored LED, reset button (info button), 3 other buttons for operation in connection with 3 x 7-segment display

**AGV50.100**

Signal cable for AZL2..., with RJ11 connector, cable length 1 m, pack of 10



**Flame detectors**

**QRA2...**

UV flame detector for the supervision of gas flames and yellow-/blue-burning oil flames and for ignition spark proving. Plastic insulated housing, metalized to prevent static charging caused by the air flow from the fan, lateral illumination.  
See Data Sheet N7712



**QRA4...**

UV flame detector for the supervision of gas flames and yellow-/blue-burning oil flames and for ignition spark proving, metal housing, and frontal illumination.  
See Data Sheet N7711



**QRA10...**

UV flame detector for supervision of gas flames and yellow-/blue-burning oil flames and for ignition spark proving. Die-cast aluminum housing with a 1 in. mounting coupling and connection facility for cooling air.  
See Data Sheet N7712



**Ionization probe**

To be provided on site



**Actuators**

**SQN3...**

Electromotoric actuators for use with air dampers and control valves of oil or gas burners of small to medium capacity.

Holding torque/running time    0,8 Nm/4,5 s  
up to 3 Nm/30 s

See Data Sheet N7808



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**SQN7...**

Electromotoric actuators for air dampers and control valves of oil and gas burners of small to medium capacity.

Holding torque/running time    0,7 Nm/4 s  
up to 2,5 Nm/30 s

See Data Sheet N7804



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**SQM40.../SQM41...**

Electromotoric actuators for air dampers and control valves of oil and gas burners of medium to high capacity, with UL-registered.

Holding torque / running time    5 Nm/15 s  
up to 10 Nm/30 s

See Data Sheet N7817



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**SQM5...**

Electromotoric actuators for air dampers and control valves of oil and gas burners of medium to high capacity, with UL-registered.

Holding torque/running time    10 Nm/15 s  
up to 40 Nm/60 s

See Data Sheet N7815



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**Pressure switch**

**QPLx5...**

The pressure switch is used for monitoring of gas or air pressure.

See Data Sheet N7221



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**Dummy plug for RJ11**

**Dummy plug**

For 6-pole modulating connector (RJ11)

Supplier recommendation: Molex,  
order number: 085 999 3256

**Accessories** (must be ordered separately) (cont'd)

**Connector set for LME7...**

**AGG3.710**  
 Connector set complete  
 RAST5 and RAST3.5  
 Single packs  
 See object list C7105 (74 319 0642 0)

Example: X5-03



**AGG3.720**  
 10 standard connector set complete  
 RAST5 and RAST3.5  
 Packing in bags of 10 pieces each connector type.  
 See object list C7105 (74 319 0642 0)

**AGG9.xxx**  
 The individual connectors are supplied in packaging units of 200 pieces each.

Example: X5-03



Type	Type of connector	Terminal
AGG9.201	RAST5	X2-09B
AGG9.203	RAST5	X3-02
AGG9.209	RAST5	X10-06
AGG9.301	RAST5	X2-01
AGG9.302	RAST5	X2-03
AGG9.304	RAST5	X4-02
AGG9.306	RAST5	X5-01
AGG9.309	RAST5	X6-03
AGG9.310	RAST5	X7-01
AGG9.311	RAST5	X7-02
AGG9.313	RAST5	X9-04
AGG9.401	RAST5	X2-02
AGG9.403	RAST5	X5-03
AGG9.405	RAST5	X7-04
AGG9.501	RAST5	X3-04
AGG9.504	RAST5	X10-05
AGG9.601	RAST5	X2-09A
AGG9.822	RAST3,5	2-pole
AGG9.831	RAST3,5	3-pole
AGG9.841	RAST3,5	4-pole

**Service tools**

**OCI410**

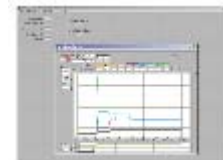
Interface between burner control and PC  
Facilitates viewing, handling and recording setting parameters  
on site in connection with the PC software ACS410.  
See Data Sheet N7616



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**ACS410**

PC software for setting the parameters and for visualizing the  
burner controls.  
See Software Documentation J7352



## Technical data

### Basic unit LME7...

#### General

Mains voltage	AC 120 V	AC 230 V
Mains frequency	50/60 Hz	50/60 Hz
External primary fuse	Max. 6.3 A (slow)	Max. 6.3 A (slow)
Power consumption	<10 W, typical	<10 W, typical
Safety class I	In accordance with DIN EN 60730-1	
Degree of protection	IP00	



#### Note:

The burner or boiler manufacturer must ensure degree of protection IP40 for burner controls as per DIN EN 60529 through adequate installation of the LME7...

Rated surge voltage category III (DIN EN 60664)	
• LME total unit	4 kV
• Creepage distances or air gaps	2.5 kV due to voltage limitation measures
Degree of contamination	2 in accordance with DIN EN 60730-1
Software class	Class C in accordance with DIN EN 60730-2-5:2011 2-channel structure
Reaction time in the event of loss of flame	Max. 1 s
Perm. mounting position	Optional
Weight	Approx. 490 g

## Technical data (cont'd)

Terminal rating  
Inputs

Mains voltage: Input current depending on the operating state of the unit		
Under voltage	UMains 120 V	UMains 230 V
<ul style="list-style-type: none"> <li>Safety shutdown from the operating position takes place should mains voltage drop</li> </ul>	≤AC 75 V	≤AC 165 V
<ul style="list-style-type: none"> <li>Restart is initiated when mains voltage exceeds</li> </ul>	≥AC 100 V	≥AC 195 V
State inputs, temperature controller, temperature switch, load controller, pressure switch, air pressure switch, actuator (except safety loop) of the contact feedback network are used for system supervision and require mains-related input voltage		
<ul style="list-style-type: none"> <li>Input safety loop</li> </ul>	See Terminal rating outputs	
<ul style="list-style-type: none"> <li>Input currents and input voltages</li> </ul>		
- UeMax	UN +10%	UN +10%
- UeMin	UN -15%	UN -15%
- IeMax	1.5 mA peak (peak value)	1 mA peak (peak value)
- IeMin	0.8 mA peak (peak value)	0.5 mA peak (peak value)
<ul style="list-style-type: none"> <li>Contact material recommended for external signal sources (air pressure switch, pressure switch-min, pressure switch-max, etc.)</li> </ul>	Gold-plated silver contacts	
<ul style="list-style-type: none"> <li>Transition/settling behavior/bounce</li> </ul>		
- Perm. bounce time of contacts when switching ON/OFF	Max. 50 ms (after the bounce time, the contact must stay closed or open)	
<ul style="list-style-type: none"> <li>UN</li> </ul>	AC 120 V	AC 230 V
<ul style="list-style-type: none"> <li>Voltage detection</li> </ul>		
- ON	>AC 60 V	>AC 120 V
- OFF	<AC 40 V	<AC 80 V
Analog input X65	DC 0...10 V/DC 0/4...20 mA/0...135 Ω	

## Technical data (cont'd)

### Terminal rating *Outputs*

#### Total contact loading:

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Unit input current X3-04 (safety loop) from: - Fan motor contactor - Ignition transformer - Fuel valves	Max. 5 A	Max. 5 A

#### Individual contact loading:

##### Fan motor X2-01 pin 3

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Rated current	2 A (15 A max. 0.5 s)	2 A (15 A for max. 0.5 s)
• Power factor	$\text{Cos}\varphi \geq 0.4$	$\text{Cos}\varphi \geq 0.4$

##### Alarm output X2-03 pin 3

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Rated current	1 A	1 A
• Power factor	$\text{Cos}\varphi \geq 0,6$	$\text{Cos}\varphi \geq 0,6$

##### Ignition transformer X4-02 pin 3

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Rated current	2 A	2 A
• Power factor	$\text{Cos}\varphi \geq 0.4$	$\text{Cos}\varphi \geq 0.4$

##### Output relay contact K2/2 terminal X2-09 pin 7 (auxiliary output)

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Rated current	1 A	1 A
• Power factor	$\text{Cos}\varphi \geq 0.4$	$\text{Cos}\varphi \geq 0.4$

##### Fuel valves/pilot valve X7-01 pin 3

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Rated current	1 A	1 A
• Power factor	$\text{Cos}\varphi \geq 0.4$	$\text{Cos}\varphi \geq 0.4$

##### Fuel valves 1 X7-04 pin 4/ fuel valve 2 X7-02 pin 3

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Rated current	2 A	2 A
- Valve proving inactive	1 A	1 A
• Power factor	$\text{Cos}\varphi \geq 0.4$	$\text{Cos}\varphi \geq 0.4$



#### Note:

When activating valve proving (e.g. on shutdown), the load on the valve terminals is restricted. If the load is not reduced, the design lifetime is about 100,000 burner start cycles!

##### Safety loop X3-04 pin 2, safety valve X6-03 pin 3, POC or connection PWM motor X2-02 pin 3

• Rated voltage	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Total current	2 A	2 A
• Power factor	$\text{Cos}\varphi \geq 0.4$	$\text{Cos}\varphi \geq 0.4$



#### Caution!

#### Maximum permissible current load may be exceeded!

If terminal X2-02 pin 3 is used as the connection for supplying the PWM motor, no other motor may be connected on terminal X2-01 pin 3.

## Technical data (cont'd)

Cable lengths	Mains supply line	Max. 100 m (100 pF/m)
	Display, BCI	For use under the burner hood or in a control panel Max. 1 m (100 pF/m), unshielded
	Load controller X5-03	Max. 30 m (100 pF/m) unshielded
	Safety Loop	Max. 30 m (100 pF/m), unshielded
	Safety valve	Max. 30 m (100 pF/m), unshielded
	Fuel valve	Max. 30 m (100 pF/m), unshielded
	Ignition transformer	Max. 30 m (100 pF/m), unshielded
	Remote reset (lay separate cable)	Max. 30 m (100 pF/m), unshielded
	Other lines	Max. 30 m (100 pF/m), unshielded

### Specification as per EN 60730-1

Type of shutdown or interruption of each circuit

Shutdown with microswitch 1 pole

Mode of operation Type 2 B

## Actuators

<b>CLOSE/ignition position/OPEN</b> <b>X2-09 pin 1, X2-09 pin 2, X2-09 pin 3</b> <ul style="list-style-type: none"> <li>• Rated voltage</li> <li>• Rated current</li> <li>• Power factor</li> </ul>	1 mio. switching cycles	1 mio. switching cycles
	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
	0,1 A	0,1 A
	$\text{Cos}\varphi \geq 0,6$	$\text{Cos}\varphi \geq 0,6$
<b>Output K2/2 X2-09 pin 7</b>	AC 120 V 50/60 Hz	AC 230 V 50/60 Hz
• Nominal current	Max. 1 A	Max. 1 A
• Power factor	$\text{Cos}\varphi > 0.4$	$\text{Cos}\varphi > 0.4$
Feedback via input X2-09 pin 8 on the LME depending on the current load of the actuator switching contact used (e.g. cam V2)!		

## Cross-sectional areas

The cross-sectional areas of the mains power lines (L, N, and PE) and, if required, the safety loop (safety limit thermostat, water shortage, etc.) must be sized for rated currents according to the selected external primary fuse.  
The cross-sectional areas of the other cables must be sized in accordance with the internal unit fuse (max. 6.3 AT).

Min. cross-sectional area	0.75 mm <sup>2</sup> (single- or multicore to VDE 0100)
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Cable insulation must be suited for the respective temperature and environmental conditions!



**Technical data (cont'd)****RAST5 connector**

Mechanical data	Insertion force / contact	≤4 N
	Withdrawal force / contact	≥1 N
	Tightening torque / screw	0.5 Nm in accordance with DIN EN 60335-1
	Contacting with flat pin connector	6.3 x 0.8 mm in accordance with DIN EN 46244 Male multipoint connector to RAST5 standard
	Connection cross-sections conductor screw connection	
	<ul style="list-style-type: none"> <li>• Stranded conductor</li> <li>• Stranded conductor with ferrule</li> <li>• Stripping length</li> </ul>	<ul style="list-style-type: none"> <li>Cross-section max. 2.5 mm<sup>2</sup></li> <li>Cross-section max. 2.5 mm<sup>2</sup></li> <li>Approx. 8 mm</li> </ul>

**RAST3.5 connector**

Mechanical data	Connection cross-sections conductor screw connection	
	<ul style="list-style-type: none"> <li>• Stranded conductor fine-wired (flexible)</li> </ul>	<ul style="list-style-type: none"> <li>Cross-section</li> <li>Min. 0,14 mm<sup>2</sup></li> <li>Max. 1,5 mm<sup>2</sup></li> </ul>
	<ul style="list-style-type: none"> <li>• Stranded conductor fine-wired (flexible) with ferrule</li> </ul>	<ul style="list-style-type: none"> <li>Cross-section</li> <li>Min. 0,25 mm<sup>2</sup></li> <li>Max. 1 mm<sup>2</sup></li> </ul>
	<ul style="list-style-type: none"> <li>• Stripping length</li> </ul>	Approx. 7 mm
	<ul style="list-style-type: none"> <li>• Tightening torque / screw</li> </ul>	0,25 Nm

**Signal cable AGV50...  
AZL2... → BCI**

<b>Signal cable</b>	Color white Unshielded Conductor 4 x 0.141 mm <sup>2</sup> With jack RJ11
Cable length AGV50.100	1 m
Supplier (alternative)	Recommendation: Hütter <a href="http://www.hkt-netzwerktechnik.at/index.htm">http://www.hkt-netzwerktechnik.at/index.htm</a>
Location	Under the burner hood (arrangements for SKII EN 60730-1 additionally required)

**Dummy plug for RJ11**

<b>Dummy plug</b>	For 6 pin modular plug (RJ11)
Supplier	Recommendation: Molex Order no.: 085 999 3256

**Environmental conditions**

<b>Storage</b>	DIN EN 60721-3-1
Climatic conditions	Class 1K3
Mechanical conditions	Class 1M2
Temperature range	-40...+70 °C
Humidity	<95% r.h.
<b>Transport</b>	DIN EN 60721-3-2
Climatic conditions	Class 2K3
Mechanical conditions	Class 2M2
Temperature range	-40...+70 °C
Humidity	<95% r.h.
<b>Operation</b>	DIN EN 60721-3-3
Climatic conditions	Class 3K3
Mechanical conditions	Class 3M2
Temperature range	-40...+60 °C
Humidity	<95% r.h.
Installation altitude	Max. 2,000 m above sea level



**Warning!**  
**Condensation, formation of ice and ingress of water are not permitted!**  
**If not observed, there is a risk of impairment of safety functions and of electric shock hazard.**

**Flame supervision with ionization probe**

No-load voltage at terminal ionization probe (X10-05 pin 2) AC 300 V



**Warning!**

- The ionization probe must be protected against electric shock hazard!
- When monitoring ionization currents in earth-free mains, connect terminal X10-05 pin 1 to burner ground

Short-circuit current	Max. AC 1 mA
Required detector current	Min. DC 1 µA, display approx. 20%
Possible detector current	Max. DC 40 µA, display approx. 100%
Permissible length of detector cable (laid separately)	30 m (100 pF/m), unshielded

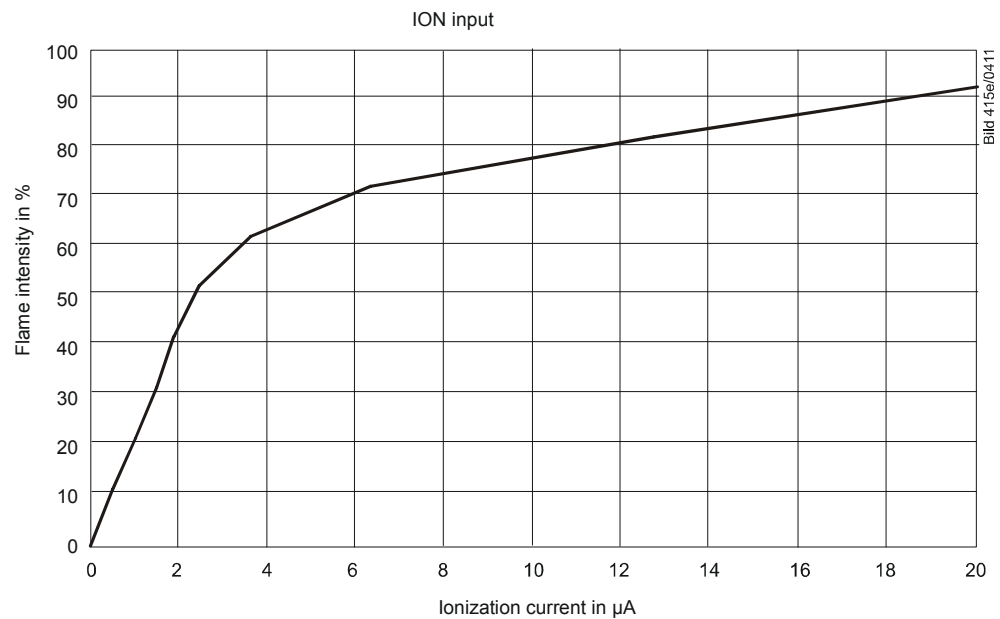


**Note:**

As the detector line capacitance (line length) increases, the voltage at the ionization probe and thus the detector current will drop. Extremely long line lengths and very high-ohmic flames might necessitate the use of low-capacitance cable (e.g. ignition cable). In spite of special electronic circuits designed to compensate possible adverse effects of the ignition spark on the ionization current, it must be made certain that the minimum detector current required is already available during the ignition phase. If this is not the case, the primary ignition transformer connections must be interchanged and/or the electrodes relocated.

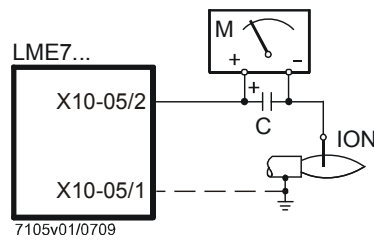
**Threshold values when flame is supervised by ionization**

- Start prevention (extraneous light) - Intensity (parameter 954) approx. 12%
- Operation - Intensity (parameter 954) approx. 13%



Measuring circuit for  
detector current  
measurement

Ionization probe



Legend

- C Electrolytic condenser 100...470  $\mu$ F; DC 10...25 V
- ION Ionization probe
- M Microammeter  $R_i$  max. 5,000  $\Omega$



**Warning!**  
Simultaneous operation of QRA... and ionization probe is not permitted!  
If not observed, there is a risk of impairment of safety functions.

Flame supervision with  
QRA2... / QRA4... /  
QRA10...



**Caution!**

If flame detectors QRA2... / QRA4... / QRA10... are used for flame supervision with the LME7..., it must be ensured that the burner control is permanently connected to power (conforming to EN 298), thus enabling the system to detect flame detector failures during startup and shutdown.

Generally, the system works with flame detectors QRA... in intermittent operation. If this is not observed, there is a risk of loss of safety functions.

**Technical Data see Data Sheet N7712, flame detector QRA2.../QRA10...!**

**Technical Data see Data Sheet N7711, flame detector QRA4...!**

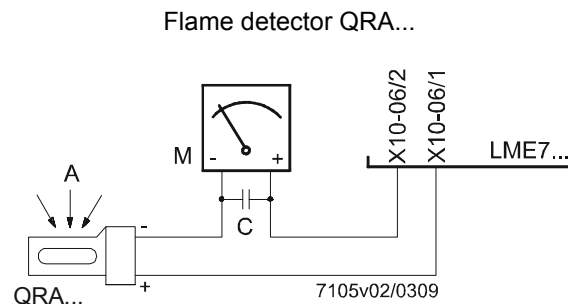
Threshold values when flame is supervised by QRA...

- Start prevention (extraneous light)	- Intensity (parameter 954) approx. 12%
- Operation	- Intensity (parameter 954) approx. 13%

Operating voltage	AC 280 V ±15%
Mains frequency	50...60 Hz ±6%
Required detector current in operation	Min. 70 µA
Possible detector current in operation	Max. 700 µA
Perm. length of detector cable (normal cable, laid separately) <sup>1)</sup>	Max. 100 m, unshielded

<sup>1)</sup> Multicore cable not permitted

Measuring circuit for  
detector current  
measurement



Legend

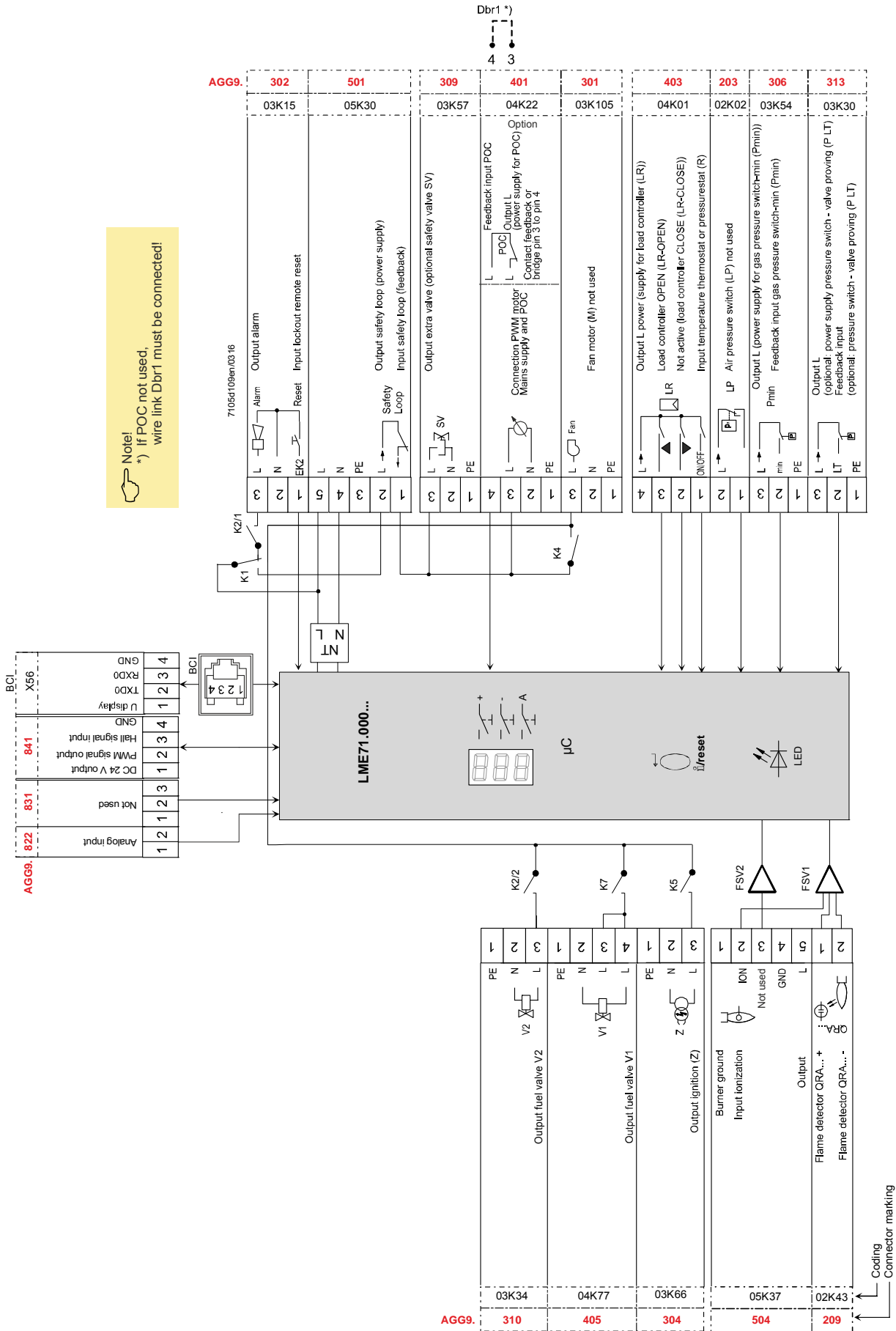
- A Exposure to light
- C Electrolytic condenser 100...470 µF; DC 10...25 V
- M Microammeter Ri max. 5,000 Ω



**Warning!**

- **Input QRA... is not short-circuit-proof!**  
Short-circuits of X10-06 pin 2 against earth can destroy the QRA... input
- **Simultaneous operation of flame detector QRA... and ionization probe is not permitted.** If not observed, there is a risk of impairment of safety functions
- **To ensure that the age of the UV tubes can be determined, the LME basic unit must always be connected to mains supply.** If this is not observed, the safety functions may be impaired.

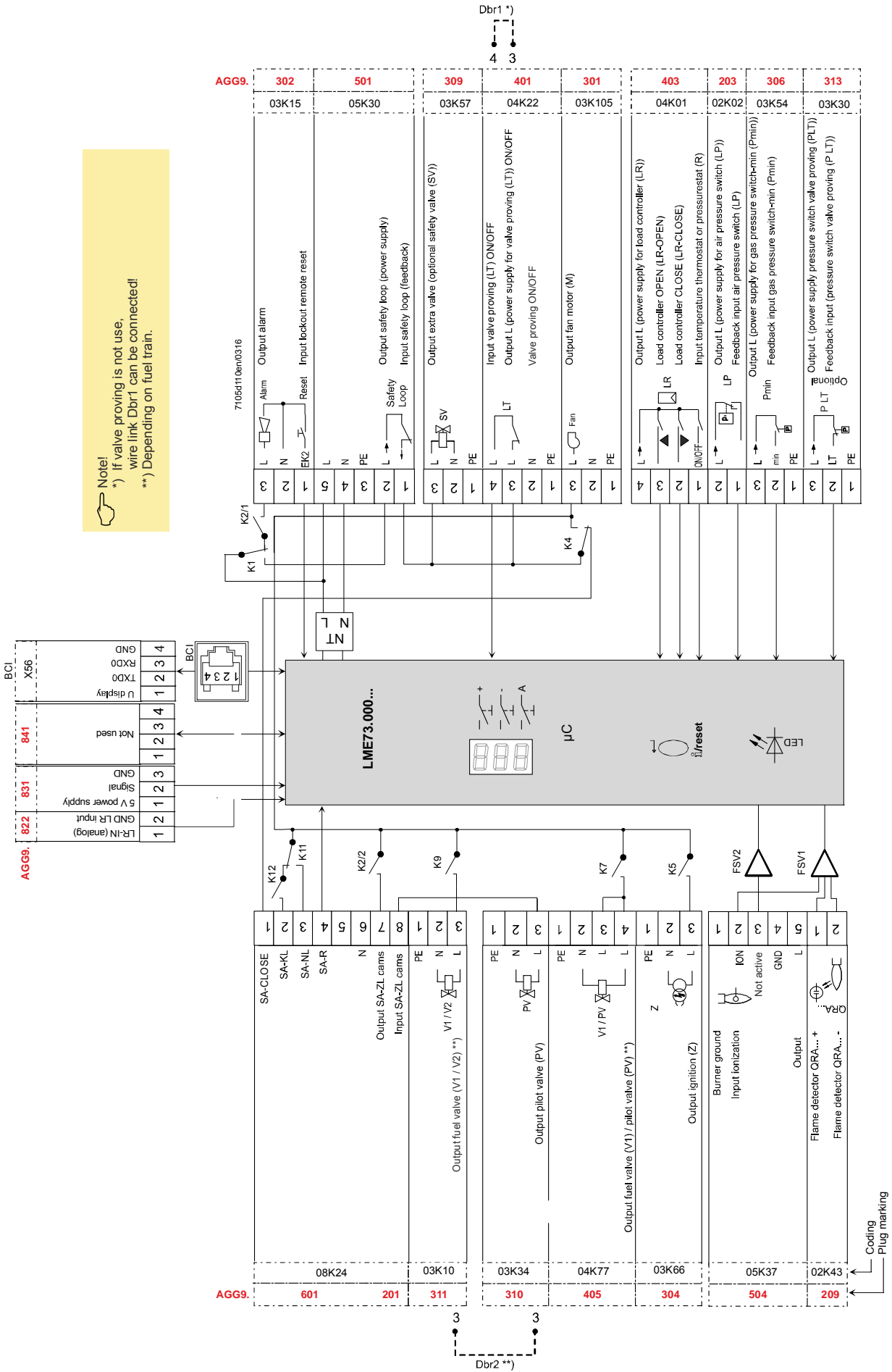
Connection diagram AGG9 connector → LME71...



Note!  
\*) If POC not used,  
wire link Dbr1 must be connected!

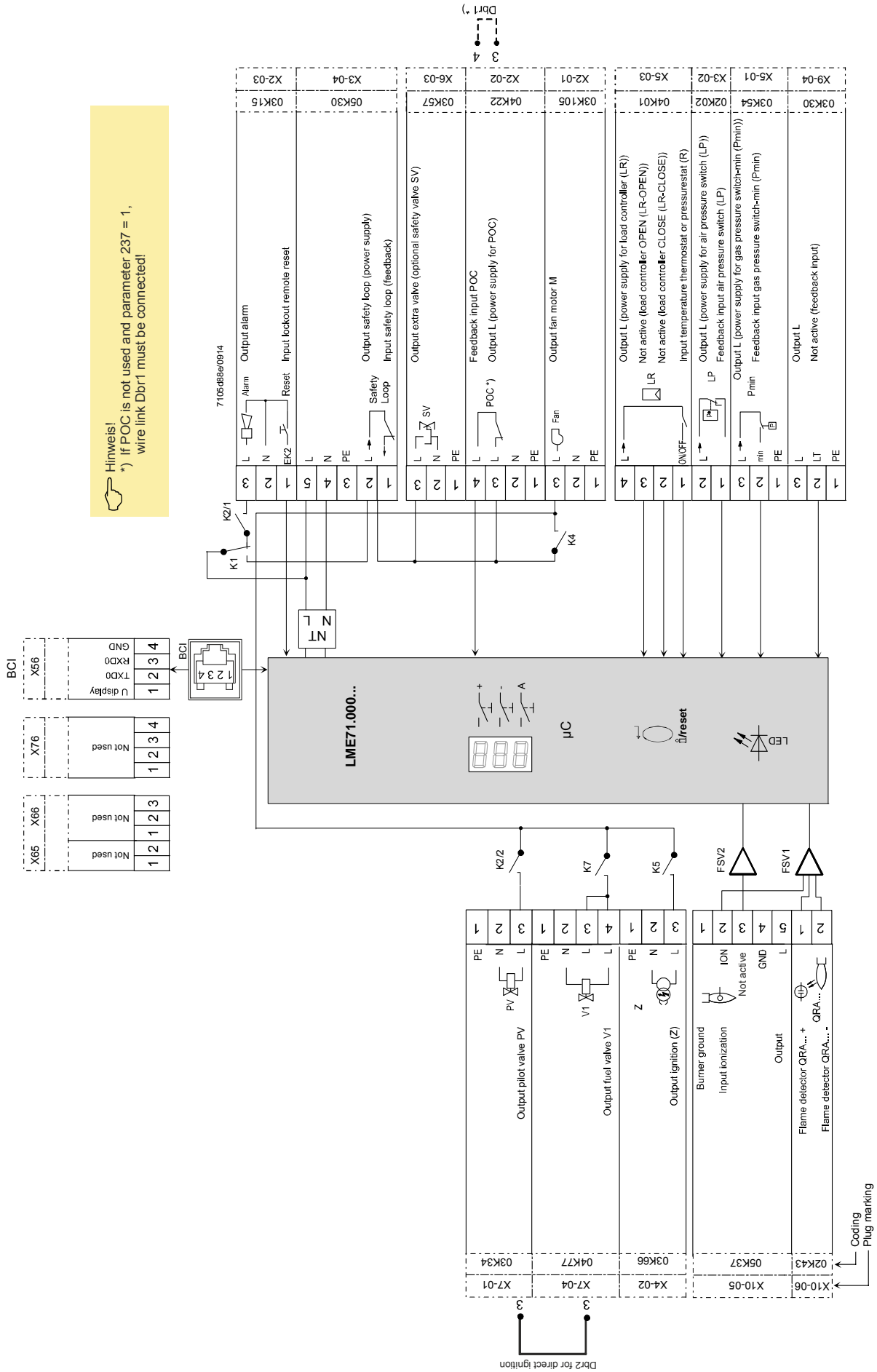


Connection diagram AGG9 connector → LME73...

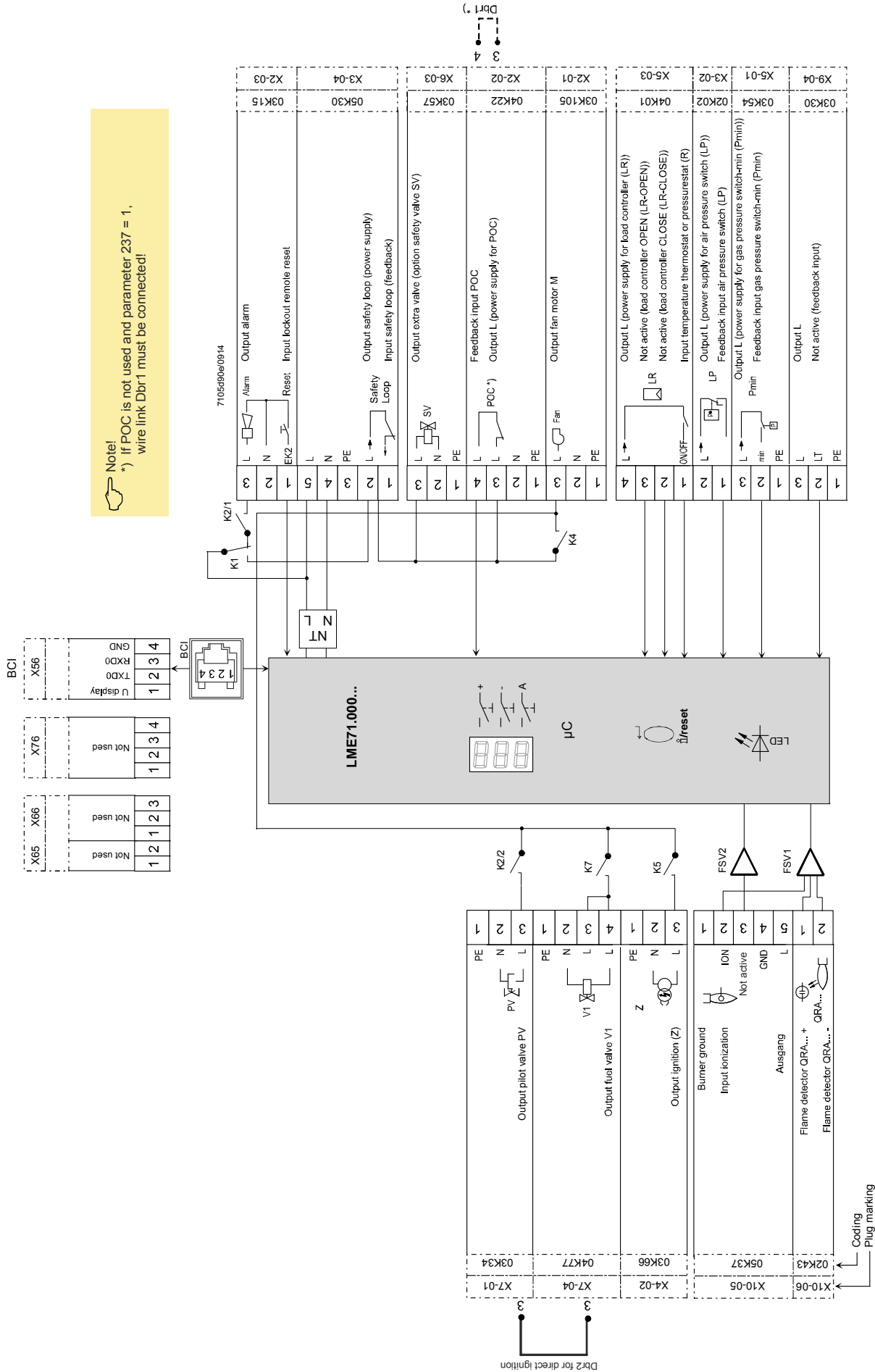


Connection diagram LME71... for PME71.111...

Hinweis!  
 \*) If POC is not used and parameter 237 = 1,  
 wire link Dbr1 must be connected!

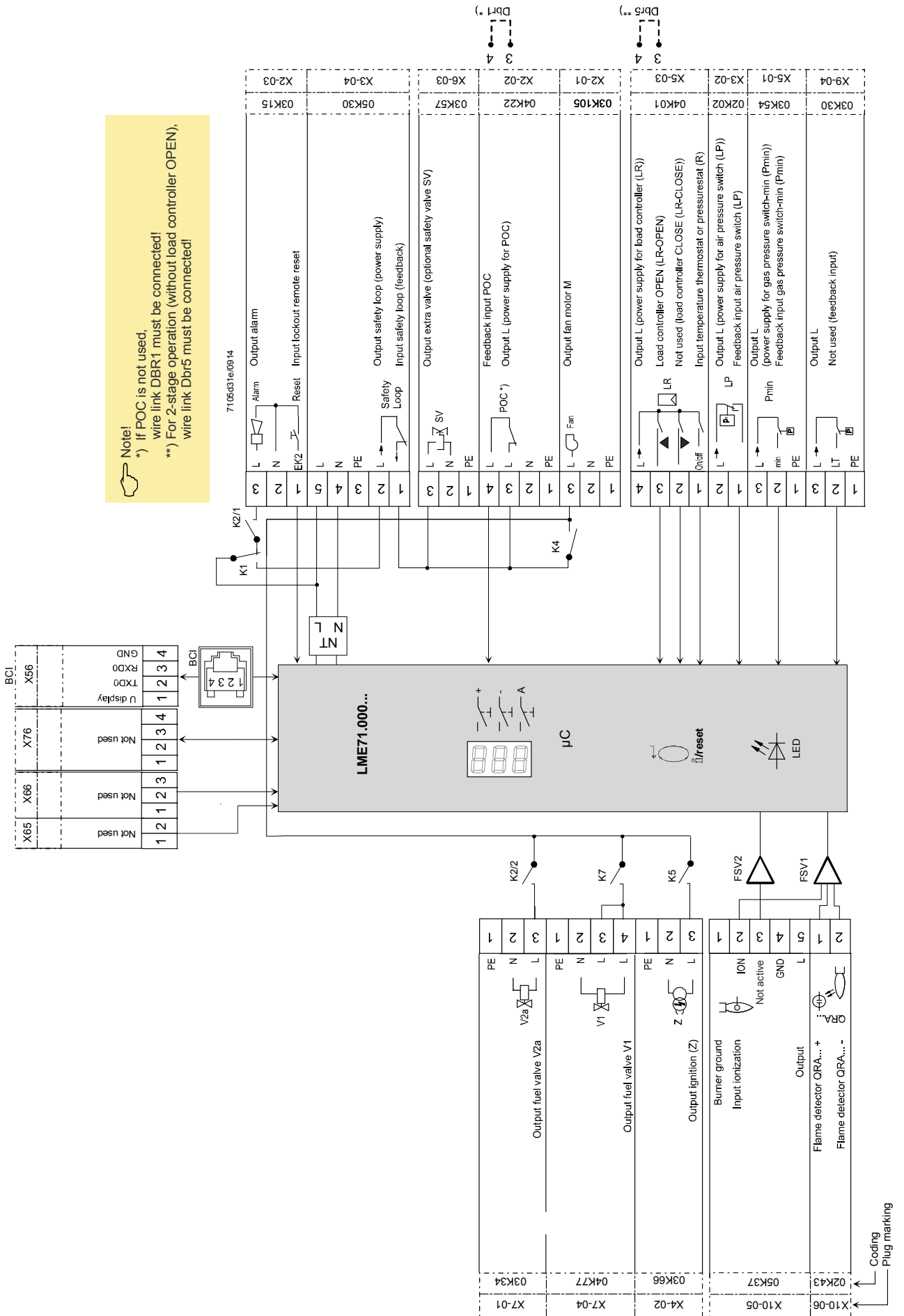


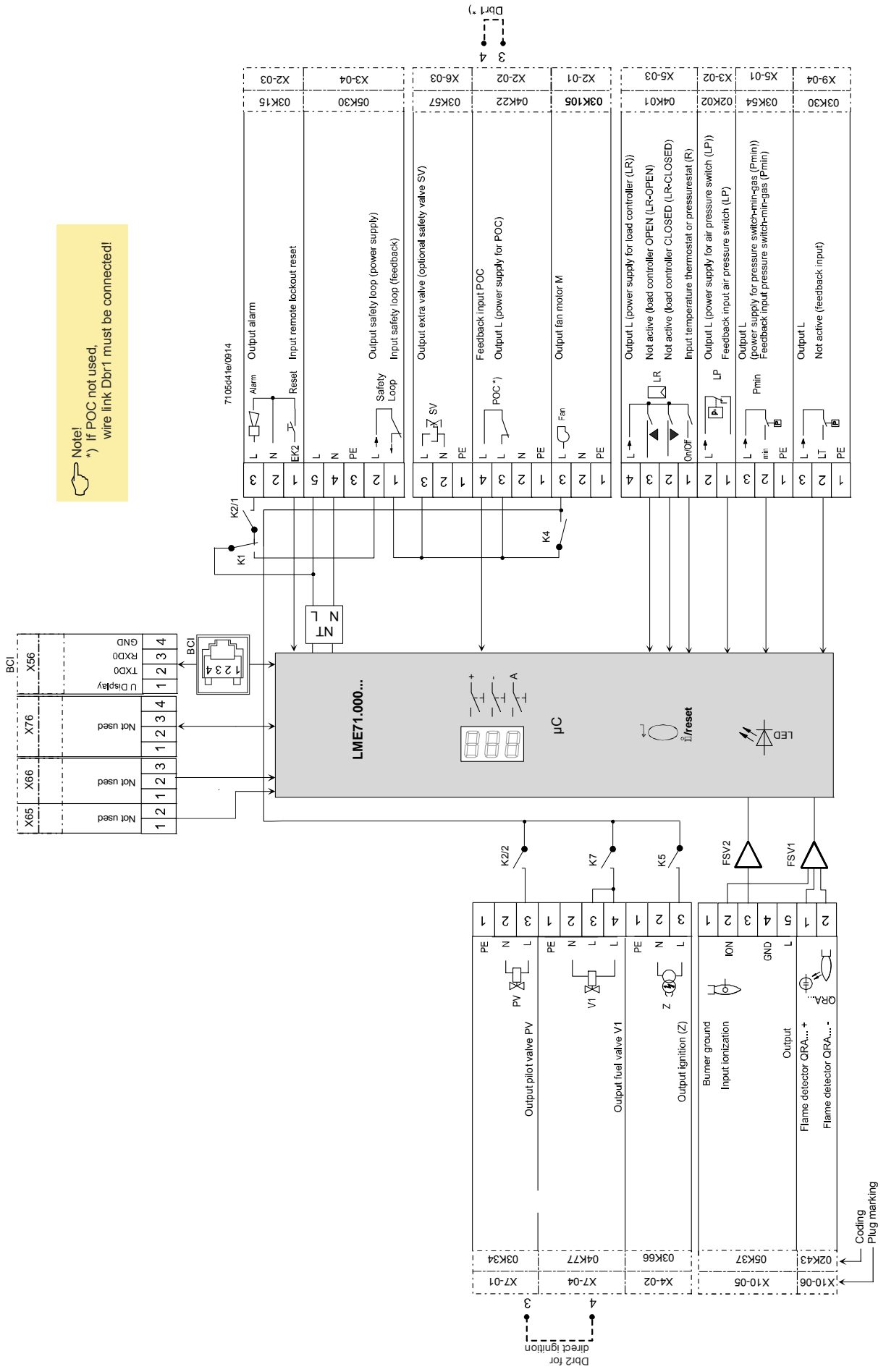
Connection diagram LME71... for PME71.112...



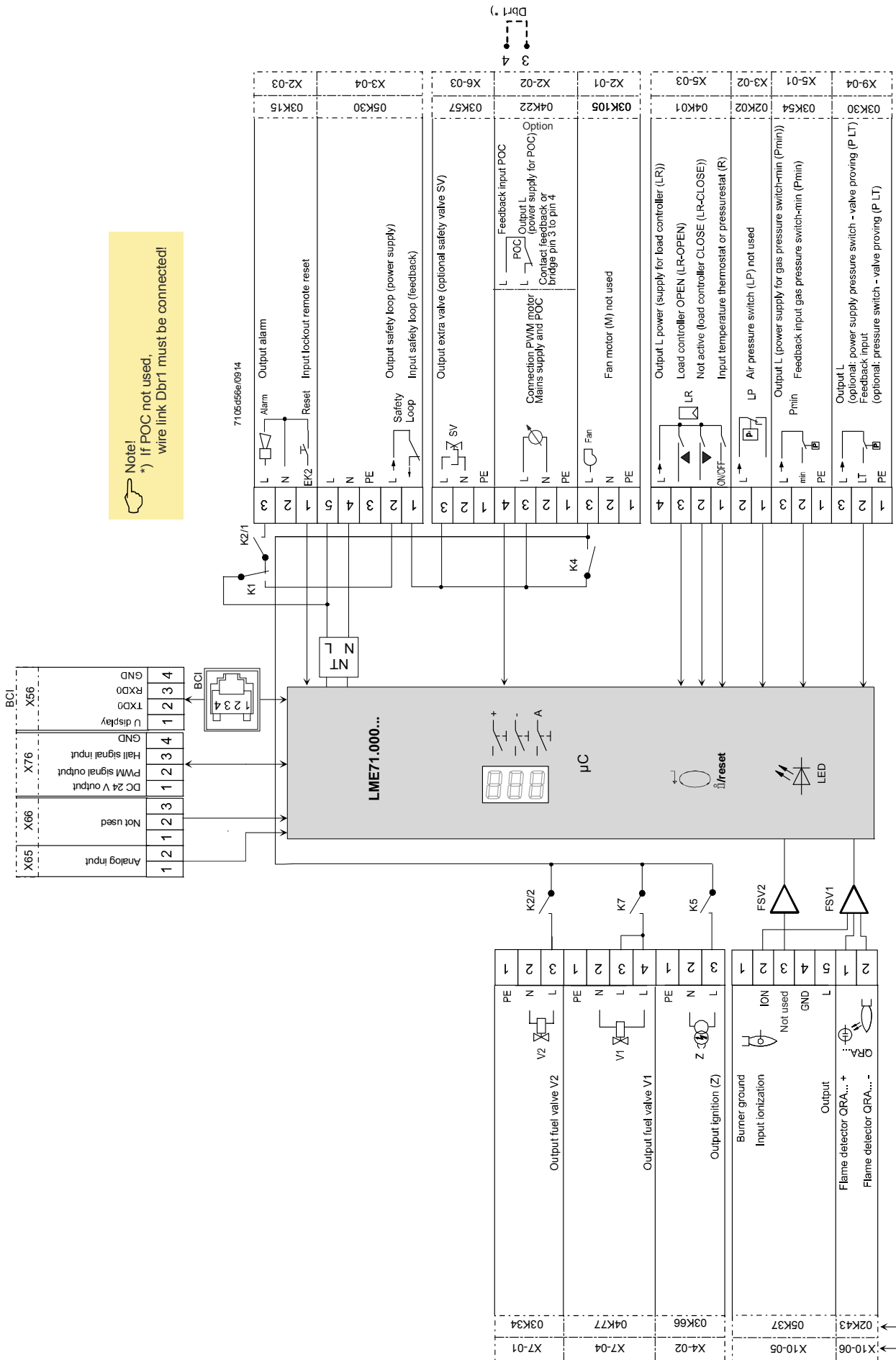


Connection diagram LME71... for PME71.401...

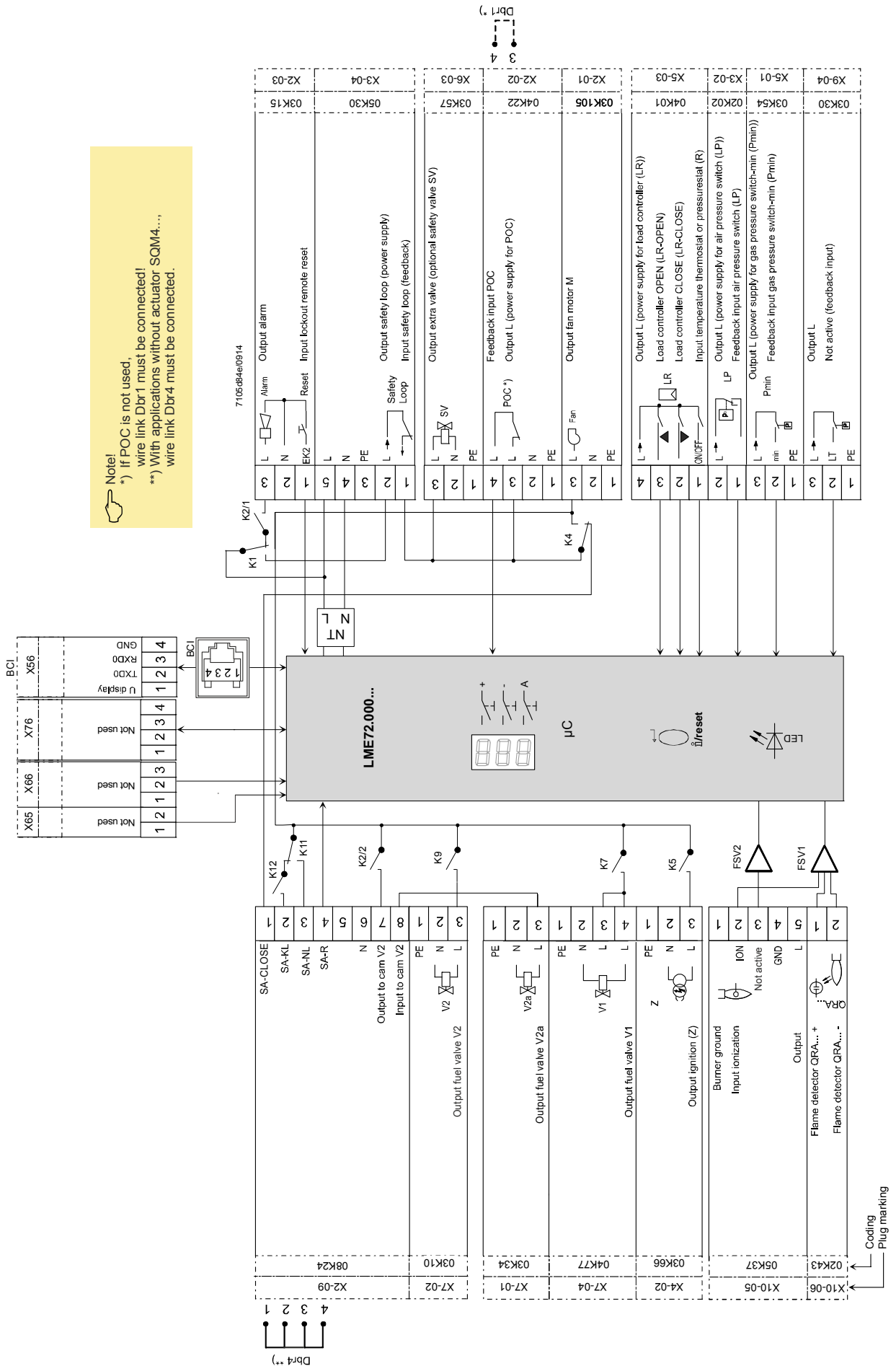




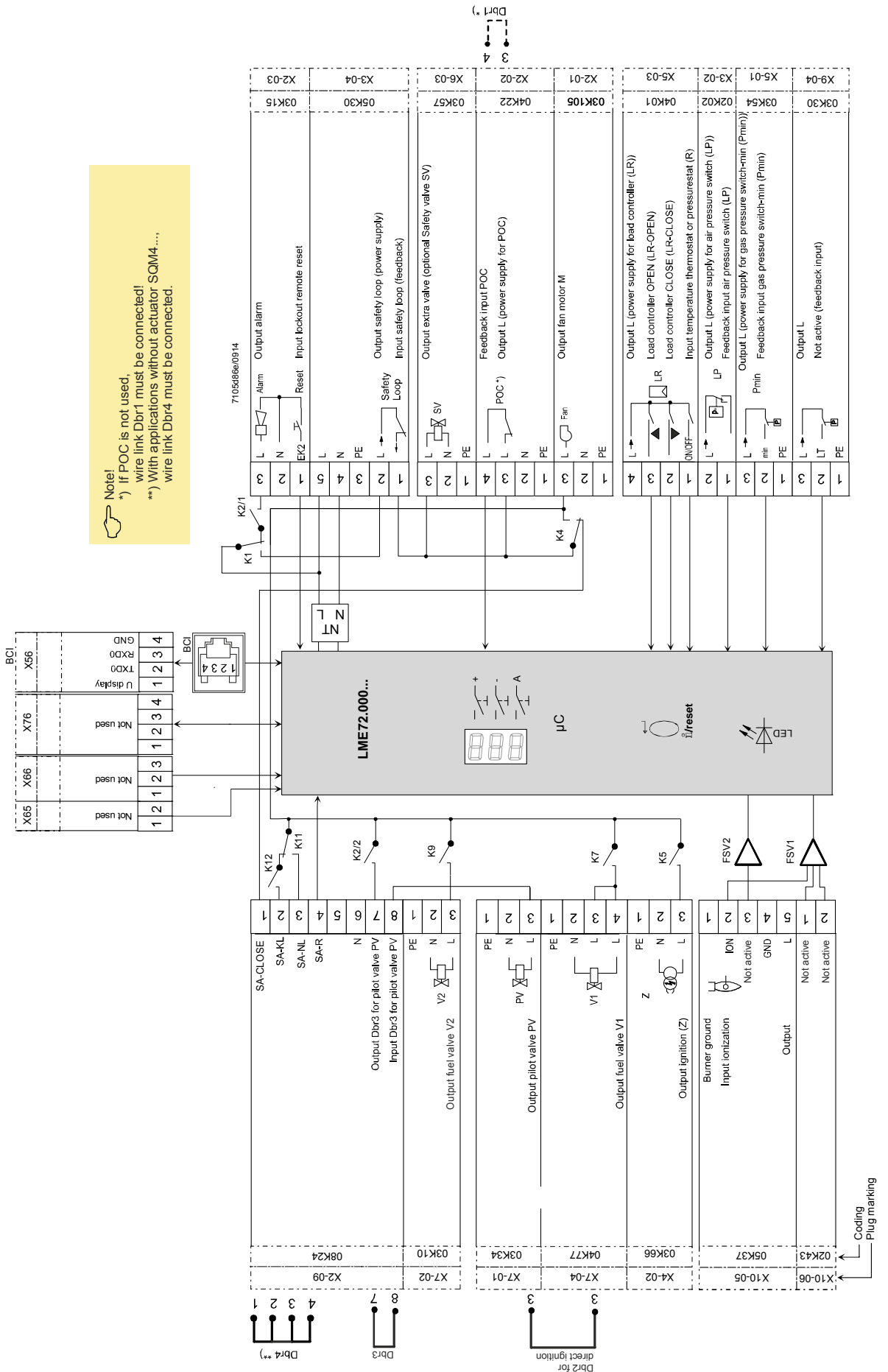
Connection diagram LME71... for PME71.901...

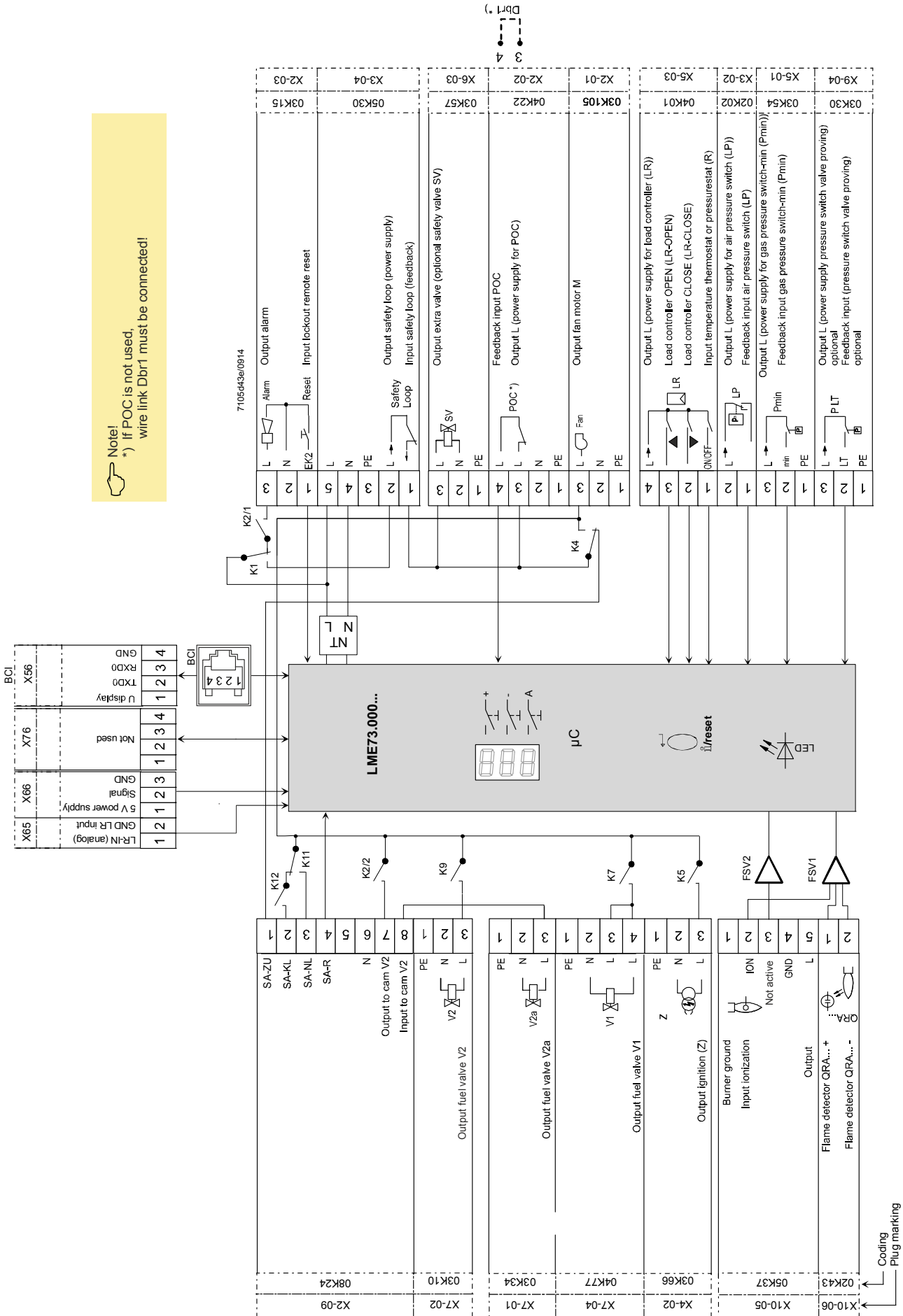


Connection diagram LME72... for PME72.521...



Note!  
 \*) If POC is not used,  
 wire link Dbr1 must be connected!  
 \*\*) With applications without actuator SQM4...,  
 wire link Dbr4 must be connected.

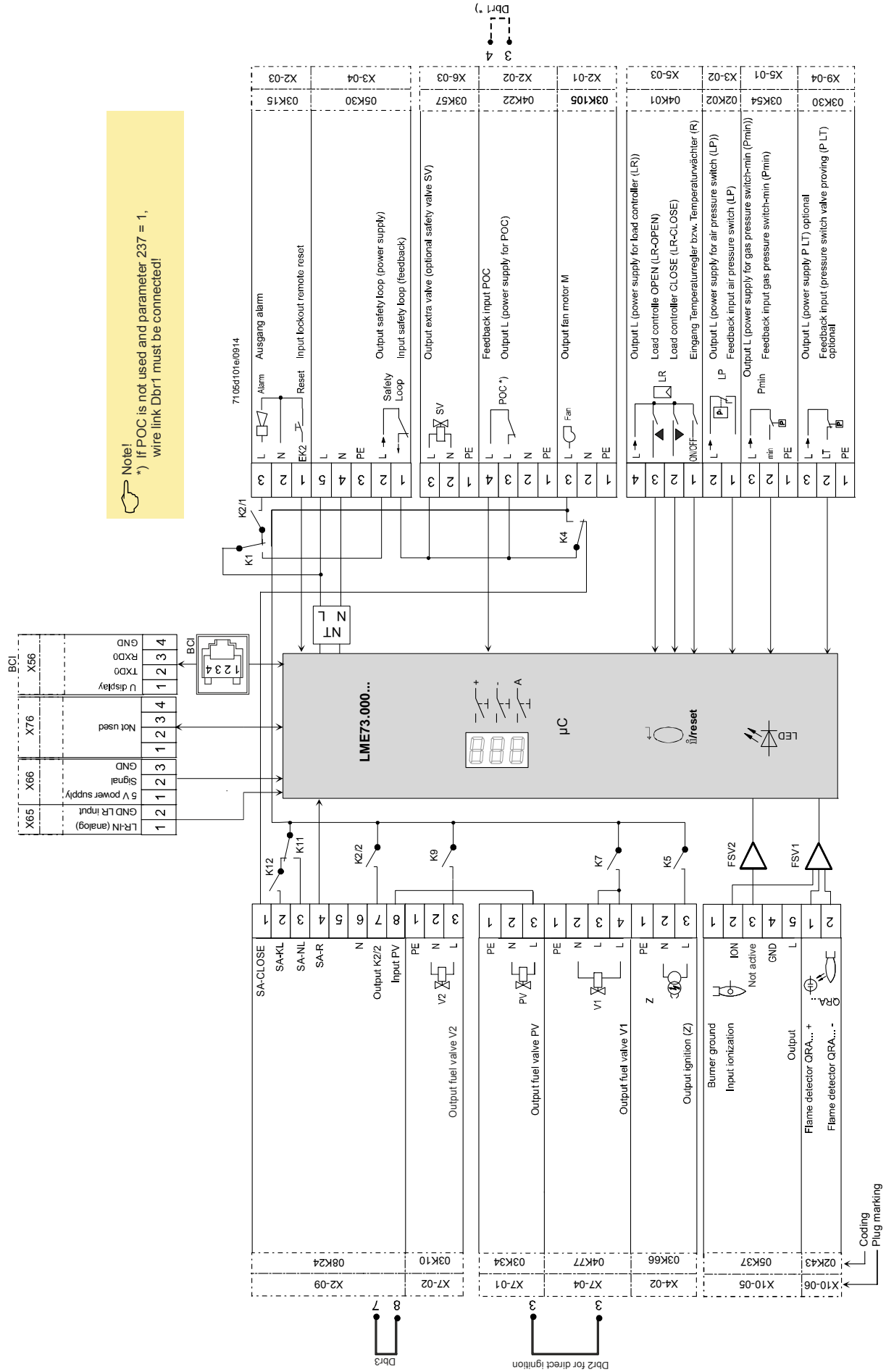




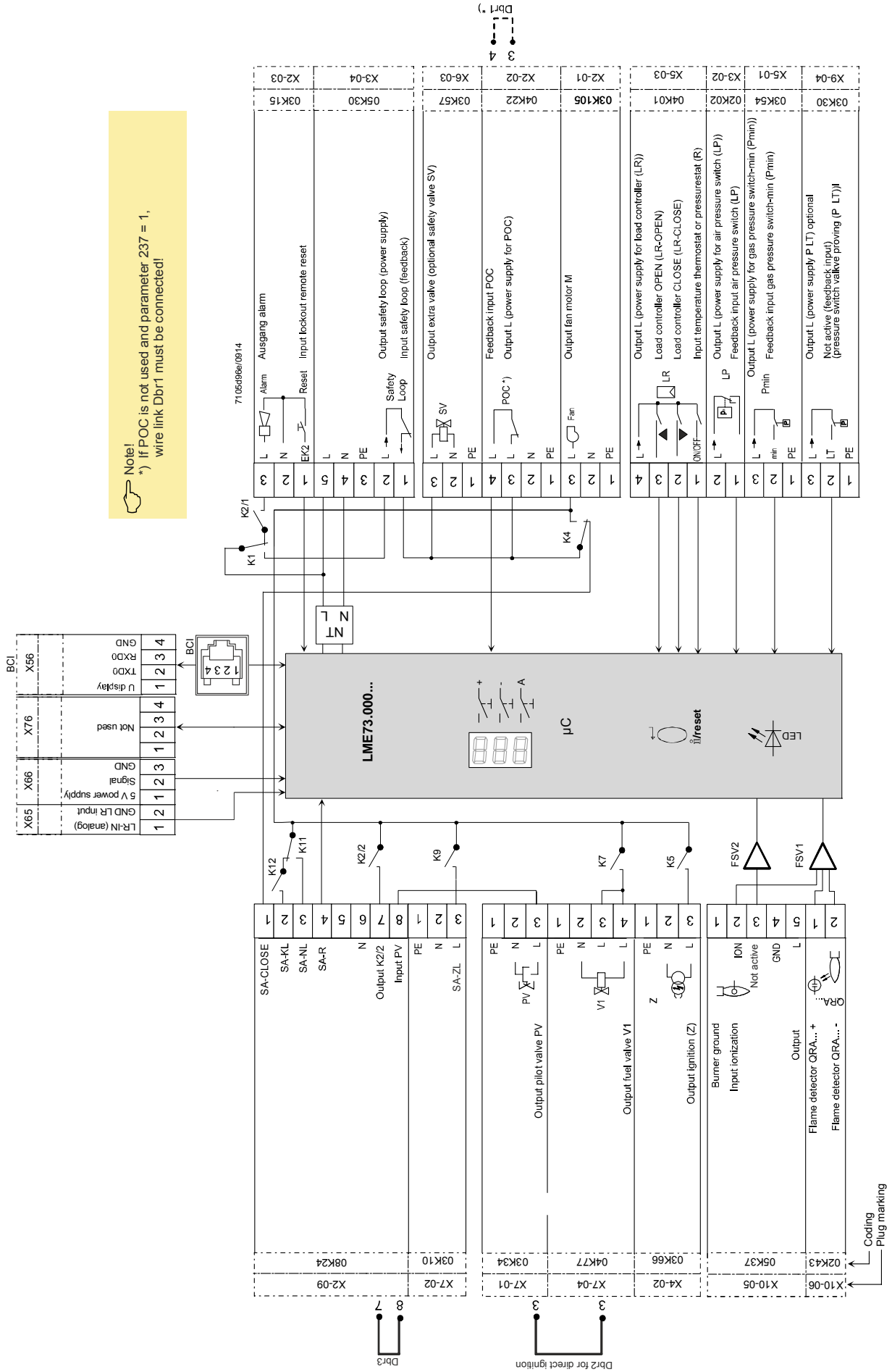
Note!  
\*) If POC is not used,  
wire link Dbr1 must be connected!

# Connection diagram LME73... for PME73.811...

**Note!**  
\*) If POC is not used and parameter 237 = 1,  
wire link Dbr1 must be connected!



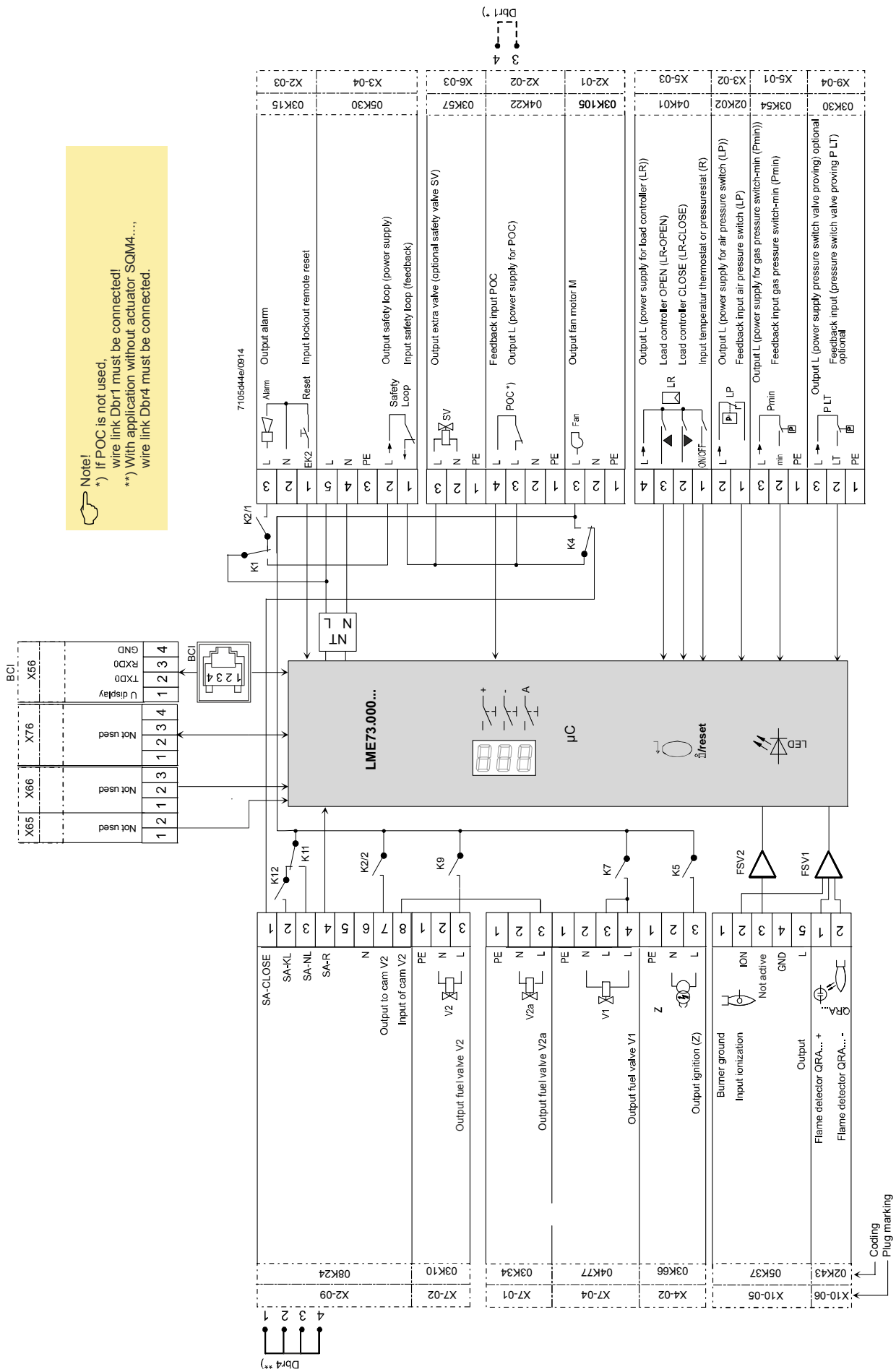
Connection diagram LME73... for PME73.812...



Note!  
 \*) If POC is not used and parameter 237 = 1,  
 wire link Dbr1 must be connected!

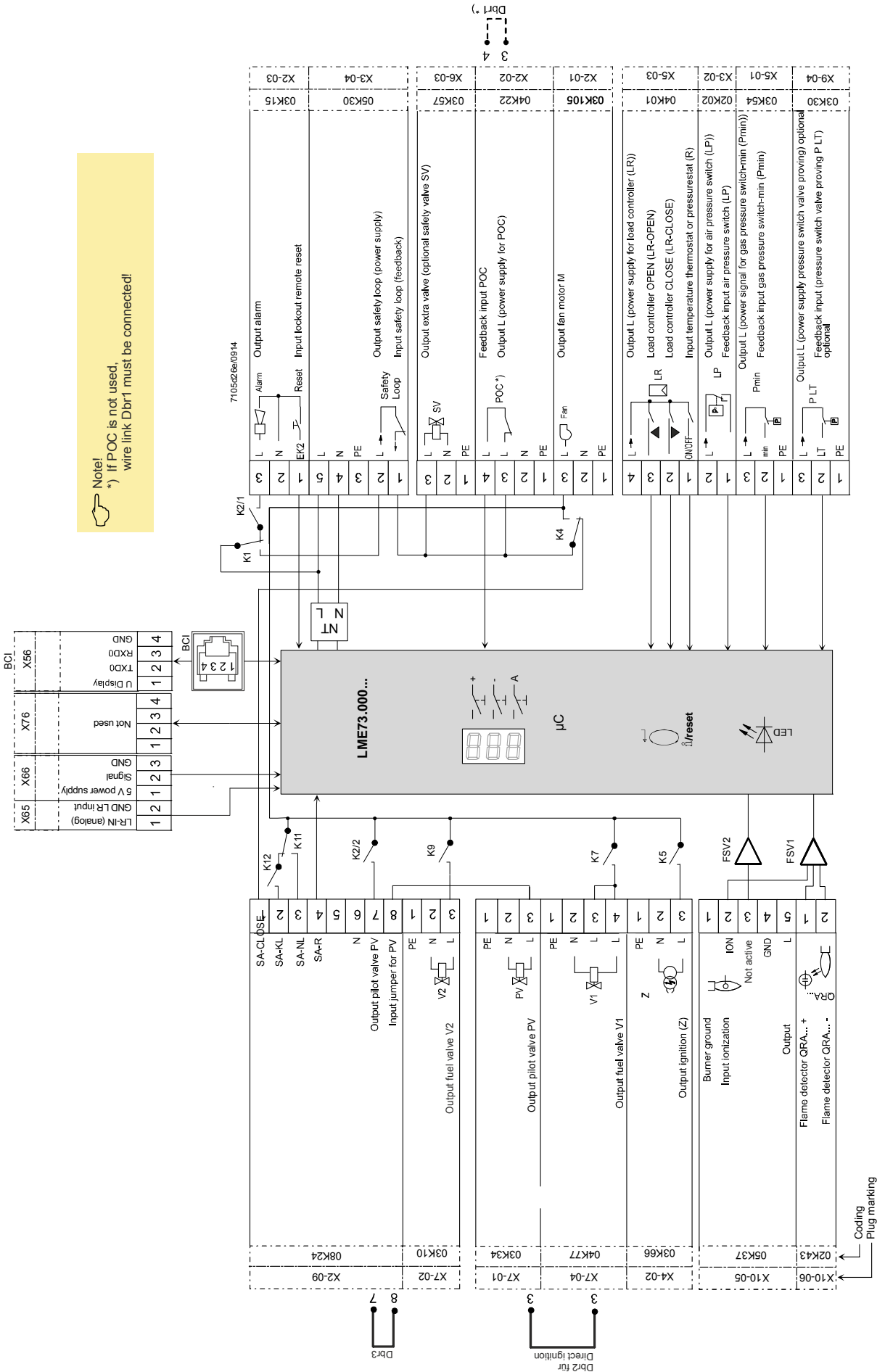


Connection diagram LME73... for PME73.820...

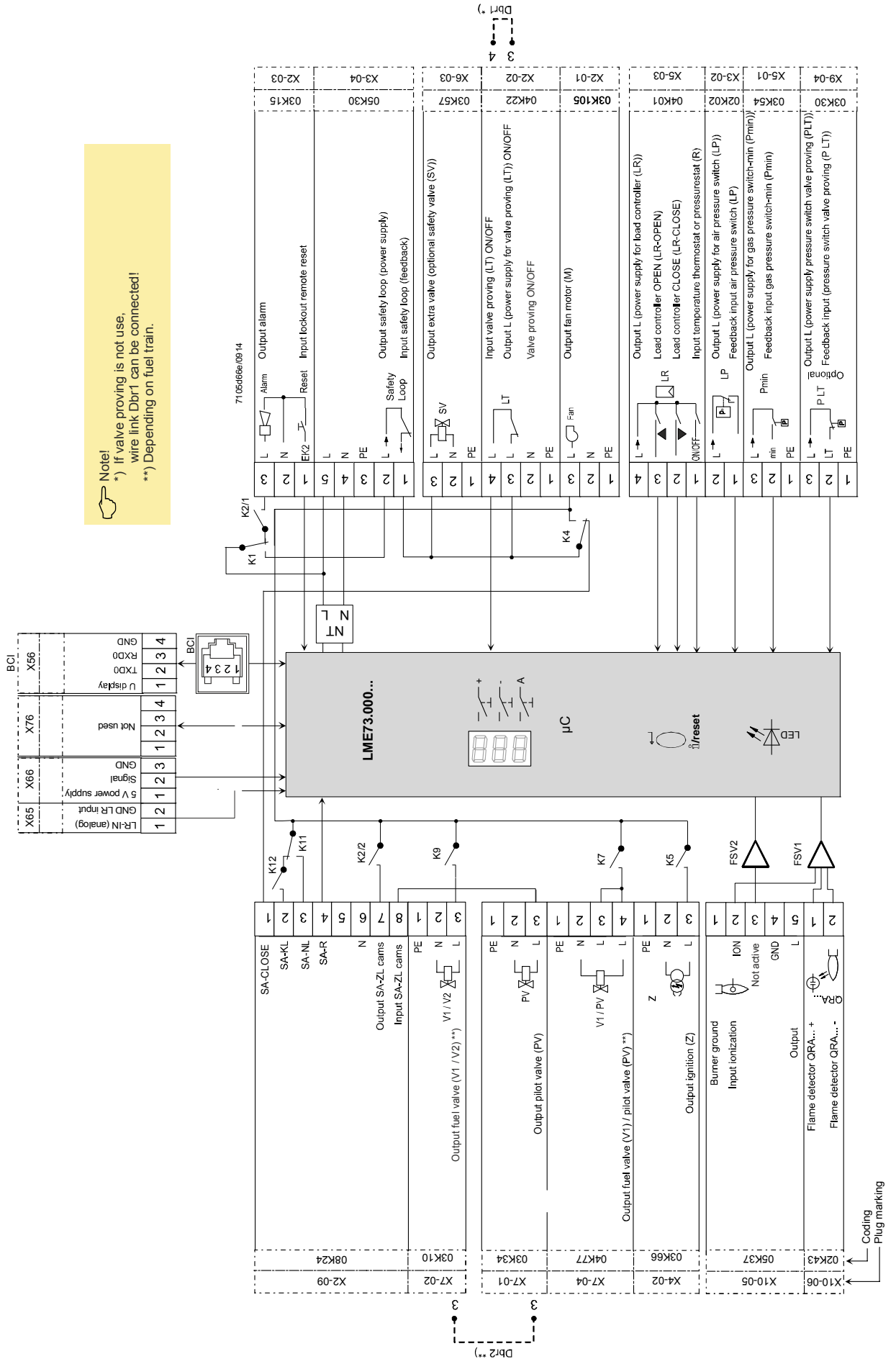


Note!  
 \*) If POC is not used,  
 wire link Dbr1 must be connected!  
 \*\*) With application without actuator SQM4...,  
 wire link Dbr4 must be connected.

Connection diagram LME73... for PME73.830...

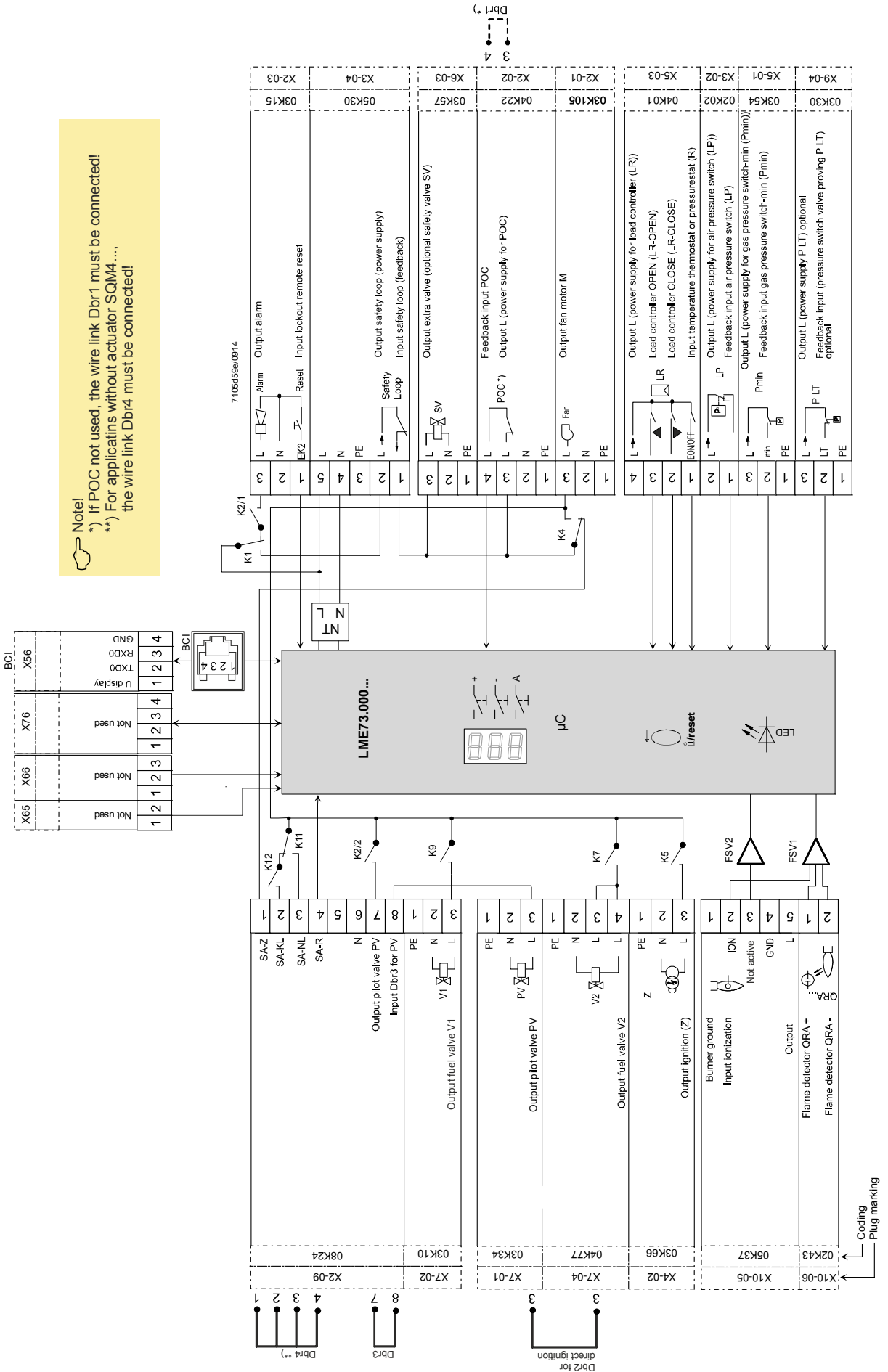


Connection diagram LME73... for PME73.831...







Note!  
 \*) If valve proving is not use,  
 wire link Dbr1 can be connected!  
 \*\*) Depending on fuel train.

**Note!**  
 \*) If POC not used, the wire link Dbr1 must be connected!  
 \*\*) For applications without actuator SQM4...., the wire link Dbr4 must be connected!



## Legend

AL	Alarm device
AUX	Auxiliary output
Dbr	Wire link
 reset (EK1)	Lockout reset button (info button)
EK2	Remote lockout reset button
FSV	Flame signal amplifier
ION	Ionization probe
K...	Relay contact
LED	3-color signal lamp
LP	Air pressure switch
LR	Load controller
LR-OPEN	Load controller OPEN position
LR-CLOSE	Load controller CLOSE position
M	Fan motor
NT	Power supply unit
P LT	Pressure switch valve proving
Pmax	Pressure switch-max
Pmin	Pressure switch-min
POC	Proof of closure
PV	Pilot valve
QRA...	Flame detector
R	Control thermostat or pressurestat
SA	Actuator
SA-KL	Actuator low-fire
SA-NL	Actuator high-fire
SA-R	Actuator feedback
SA-CLOSED	Actuator CLOSE
SA-ZL	Actuator ignition load
SL	Safety loop
STB	Safety limit thermostat
SV	Safety valve
V1	Fuel valve
V2	Fuel valve
V2a	Fuel valve
W	Limit thermostat or pressure switch
Z	Ignition transformer
μC	μC controller
	Input/output signal 1 (ON)
	Input/output signal 0 (OFF)
	Input permissible signal 1 (ON) or 0 (OFF)

# Dimensions

Dimensions in mm

LME7...

