

Technical Instructions

Document No. CPBK-9000

February 20, 2019

BR-OV... Bracket / Coupling Kits

Product Description

A BR-OV... bracket / coupling kit reliably mounts a Siemens SQM... actuator to a common Hauck oil valve.

Features		BR-OV kits available for Hauck S, AS, B, F, G, H, or K oil valves Robust bracket and coupling design engineered for precise shaft alignment
	_	digninerit

• Easy installation with readily available tools

Product Part Numbers

Table 1: Available BR-OV Bracke	t / Coupling Kit Part Numbers
---------------------------------	-------------------------------

	SQM33 SQM40.xx5xxxx SQM45.xx5	SQM48.497B9 SQM48.697B9	SQM48.497B9-N4 SQM48.697B9-N4	SQM5x.xx4xxxx	SQM5x.xx7xxxx
Hauck S Valve	BR-OV-S-5-1	BR-OV-S-7-1	BR-OV-S-7-1	BR-OV-S-4-1	BR-OV-S-7-2
Hauck AS Valve	BR-OV-A-5-1	BR-OV-A-7-1	Not available	BR-OV-A-4-1	Not available
Hauck B/F/G/H/K Valve	Not available	BR-OV-B-7-1	BR-OV-B-7-1	BR-OV-B-4-1	BR-OV-B-7-2

Components

BR-OV-S... Bracket / Coupling Kits

Figure 1 shows the components supplied with a BR-OV-S... bracket / coupling kit:

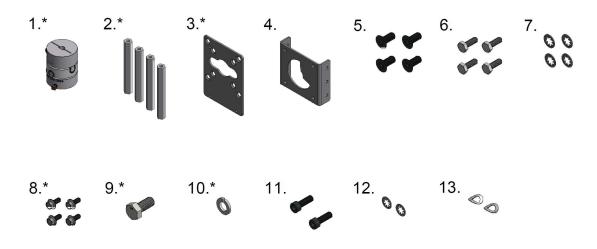


Figure 1: Components Supplied with a BR-OV-S... Bracket / Coupling Kit

- 1. Coupling
- 2. (4) hex standoffs
- 3. Actuator mounting bracket
- 4. Valve mounting bracket
- 5. (4) 1/4"-20 x 3/4" flat socket head cap screws
- 6. (4) 1/4"-20 x 3/4" hex head cap screws
- 7. (4) 1/4" internal tooth lock washers

- 8. (2) or (4) M5 x 12mm thread-forming screws
- 9. M8 x 18mm hex head cap screw (BR-OV-S-4-1 or BR-OV-S-7-2 for SQM5... only)
- 10. M8 split lock washer (BR-OV-S-4-1 or BR-OV-S-7-2 for SQM5... only)
- 11. (2) #8-32 x 1/2" socket head cap screws
- 12. (2) #8 internal tooth lock washers
 - 13. (2) #8 wave washers

* Component varies depending on the BR-OV-S... bracket / coupling kit. Image shown in Figure 1 may not be representative of actual component.

Page 2

Components (continued)

BR-OV-A... Bracket / Coupling Kits

Figure 2 shows the components supplied with a BR-OV-A... bracket / coupling kit:

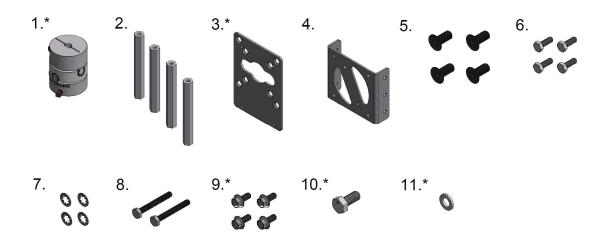


Figure 2: Components Supplied with a BR-OV-A... Bracket / Coupling Kit

- 1. Coupling
- 2. (4) hex standoffs
- 3. Actuator mounting bracket
- 4. Valve mounting bracket
- 5. (4) 1/4"-20 x 3/4" flat socket head cap screws
- 6. (4) 1/4"-20 x 3/4" hex head cap screws
- 7. (4) 1/4" internal tooth lock washers
- 8. (2) 1/4"-20 x 2" hex head cap screws
- 9. (2) or (4) M5 x 12mm thread-forming screws
- 10. M8 x 18mm hex head cap screw (BR-OV-A-4-1 for SQM5... only)
- 11. M8 split lock washer (BR-OV-A-4-1 for SQM5... only)

* Component varies depending on the BR-OV-A... bracket / coupling kit. Image shown in Figure 2 may not be representative of actual component.

Components (continued)

BR-OV-B... Bracket / Coupling Kits

Figure 3 shows the components supplied with a BR-OV-B... bracket / coupling kit:

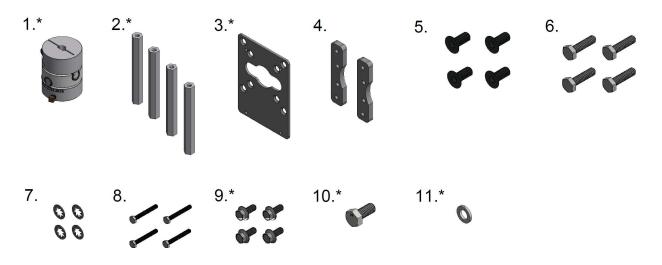


Figure 3: Components Supplied with a BR-OV-B... Bracket / Coupling Kit

- 1. Coupling
- 2. (4) hex standoffs
- 3. Actuator mounting bracket
- 4. (2) valve mounting brackets
- 5. (4) 1/4"-20 x 3/4" flat socket head cap screws
- 6. (4) 1/4"-20 x 1" hex head cap screws
- 7. (4) 1/4" internal tooth lock washers
- 8. (4) 1/4"-20 x 2" hex head cap screws
- 9. (2) or (4) M5 x 12mm thread-forming screws
- 10. M8 x 18mm hex head cap screw (BR-OV-B-4-1 or BR-OV-B-7-2 for SQM5... only)
- 11. M8 split lock washer (BR-OV-B-4-1 or BR-OV-B-7-2 for SQM5... only)

* Component varies depending on the BR-OV-B... bracket / coupling kit. Image shown in Figure 3 may not be representative of actual component.

Information in this publication is based on current specifications. The company reserves the right to make changes in specifications and models as design improvements are introduced. Product or company names mentioned herein may be the trademarks of their respective owners. © 2019 SCC Inc.

SCC Inc. 1250 Lunt Avenue Elk Grove Village, IL 60007 U.S.A. Your feedback is important to us. If you have comments about this document, please send them to techsupport@scccombustion.com Document No. CPBK-9000 Country of Origin: US Page **4**